

USER MANUAL

SecureHeadTM Encrypted Magnetic Read Head USB and UART Interface



Agency Approved

Specifications for subpart B of part 15 of FCC rule for a Class A computing device.

Limited Warranty

ID TECH warrants to the original purchaser for a period of 12 months from the date of invoice that this product is in good working order and free from defects in material and workmanship under normal use and service. ID TECH's obligation under this warranty is limited to, at its option, replacing, repairing, or giving credit for any product which has, within the warranty period, been returned to the factory of origin, transportation charges and insurance prepaid, and which is, after examination, disclosed to ID TECH's satisfaction to be thus defective. The expense of removal and reinstallation of any item or items of equipment is not included in this warranty. No person, firm, or corporation is authorized to assume for ID TECH any other liabilities in connection with the sales of any product. In no event shall ID TECH be liable for any special, incidental or consequential damages to Purchaser or any third party caused by any defective item of equipment, whether that defect is warranted against or not. Purchaser's sole and exclusive remedy for defective equipment, which does not conform to the requirements of sales, is to have such equipment replaced or repaired by ID TECH. For limited warranty service during the warranty period, please contact ID TECH to obtain a Return Material Authorization (RMA) number & instructions for returning the product.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. THERE ARE NO OTHER WARRANTIES OR GUARANTEES, EXPRESS OR IMPLIED, OTHER THAN THOSE HEREIN STATED. THIS PRODUCT IS SOLD AS IS. IN NO EVENT SHALL ID TECH BE LIABLE FOR CLAIMS BASED UPON BREACH OF EXPRESS OR IMPLIED WARRANTY OF NEGLIGENCE OF ANY OTHER DAMAGES WHETHER DIRECT, IMMEDIATE, FORESEEABLE, CONSEQUENTIAL OR SPECIAL OR FOR ANY EXPENSE INCURRED BY REASON OF THE USE OR MISUSE, SALE OR FABRICATIONS OF PRODUCTS WHICH DO NOT CONFORM TO THE TERMS AND CONDITIONS OF THE CONTRACT.

©2010 International Technologies & Systems Corporation. The information contained herein is provided to the user as a convenience. While every effort has been made to ensure accuracy, ID TECH is not responsible for damages that might occur because of errors or omissions, including any loss of profit or other commercial damage. The specifications described herein were current at the time of publication, but are subject to change at any time without prior notice.

ID TECH is a registered trademark of International Technologies & Systems Corporation. SecureHead and Value through Innovation are trademarks of International Technologies & Systems Corporation.

Revision History

Revision	Date	Description of Changes	By
50	10/20/2010	Initial Draft	Jenny W
51	10/25/2010	Revised read status command	Jenny W
		Added decryption examples	
52	11/12/2010	Added UART interface cable pinout	Jenny W
A	05/09/2011	-Added SecureHead mounting option with drawing	Jenny W
		to indicate track 1 location	
		-Edited original and enhanced encryption output	
		format	
		-Changed device serial number length from 8 byte to	
		10 byte	
В	06/21/2011	Added design guidelines for head installation	Jenny W
C	9/20/2011	- Updated USB interface Cable Pin Out	Yvonne
		- Updated power information	Y

Table of Contents

1. INTR	ODUCTION	5
2. SPEC	TIFICATIONS	<i>6</i>
3. CONI	FIGURATION	10
3.1.	Setup Commands Structure	10
3.2.	Communication Timing	11
3.3.	Default Settings	11
3.4.	General Selections	11
3.5.	Review Settings	12
3.6.	Review Serial Number	13
3.7.	Message Formatting Selections(Only for Security Level 1 & 2)	13
3.8.	Magnetic Track Selections	14
3.9.	Security Settings	
3.10.	Review KSN (DUKPT Key management only)	19
3.11.	Review Security Level	
3.12.	Encrypt External Data Command	19
3.13.	Encrypted Output for Decoded Data	
4. Data l	Format	
4.1.	Level 1 and level 2 Standard Mode Data Output Format	
4.2.	Level 1 and level 2 POS Mode Data Output Format	
4.3.	DUKPT Key Management Level 3 Data Output Format	
4.4.	Fixed Key Management Encrypted Output Format	
4.5.	DUKPT Enhanced Level 3 Data Output Format	
4.6.	Fix Key Management Enhanced Output Data Format	
4.7.	DUKPT Level 4 Data Output Format	38
4.8.	Level 4 Activate Authentication Sequence	40
4.9.	Other Command Protocol Settings	43
Appendix A	Setting Parameters and Values	
Appendix B	Key Code Table in USB Keyboard Interface	
Appendix C	Default Setting Table	
Appendix D	Magnetic Stripe Standard Formats	59
Appendix E	Other Mode Card Data Output	
Appendix F	Guide to Encrypting and Decrypting Data	63
Appendix G	Key Management Flow Chart	
Appendix H	Example of Decoded Data Decryption	
Appendix I	Example of IDTECH Raw Data Decryption	73
Annendix I	Magnetic Heads Mechanical Design Guidelines	75

1. INTRODUCTION

ID TECH SecureHead reader delivers superior reading performance with the ability to encrypt sensitive card data. The data encryption process prevents card holder information from being accessed when the data is stored or in transit, so the data remains secure from end to end. The reader fully supports TDES and AES data encryption using DUKPT key management method. The SecureHead supports SPI, UART and USB interface. The information about SPI SecureHead can be found in a separate document, 80101502-001 SecureHead SPI user manual.

.

2. SPECIFICATIONS

General

Card Speed 3 to 75 ips (7.6 to 190.5 cm/s)

Electrical

• UART

Power 3.0 to 3.6 VDC I/O Voltage Range 2.7 to 3.6 VDC

Current

Active Power Supply Current 5 mA Standby Power supply Current 2 mA

• USB

Power 5.0 VDC +/- 10% I/O Voltage Range 2.7 to 3.6 VDC

Current

Active Power Supply Current 6 mA Standby Power supply Current 5 mA

ESD +4kV discharge to head can

Communication interface

- UART
 - o Baud Rate 9,600 bits/second as default
 - o Data bits -8
 - o Stop bits -1
 - o Parity None
 - o Supports Xon-Xoff software handshaking
- USB
 - o Complies with USB 2.0 specification

Environment

Operating Temperature -40 °C to 70 °C Storage Temperature -40 °C to 70 °C

Humidity -10% to 90% non-condensing

Mechanical

Weight 5.67 grams

Interface cable and connector

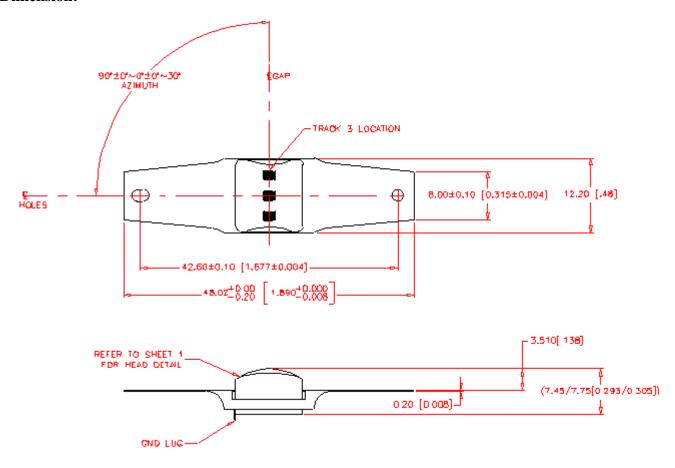
- USB
 - o Cable connector: Molex 51021-0500 or equivalent
 - o Standard cable length is 125mm
 - o Pin Out Table

J1	Color	Signal
1	Red	VBUS
2	White	-DATA
3	Green	+DATA
4	Black	GND
5	Violet	HEAD_CASE

- UART
 - o Cable connector: Molex 51021-0500 or equivalent
 - o Standard cable length is 125mm
 - o Pin Out Table

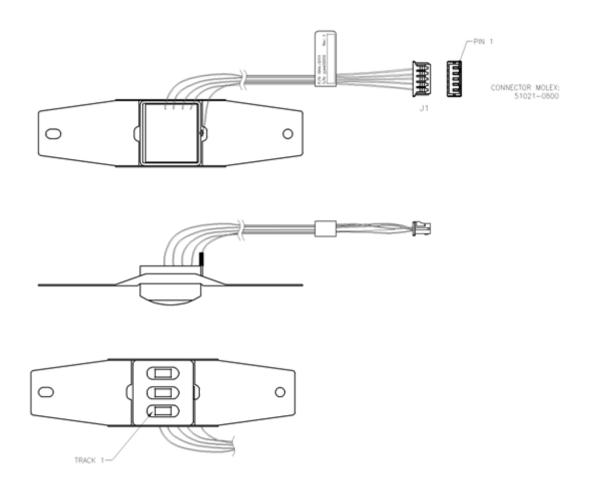
J1	Color	Signal
1	Violet	HEAD_CASE
2	White	RX
3	Yellow	TX
4	Red	3V
5	Black	GND

Dimension:

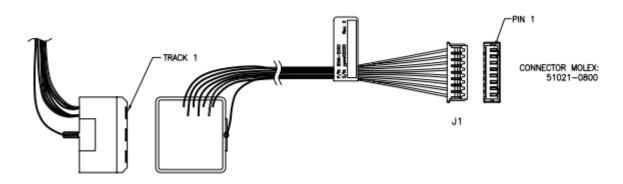


Mounting Options:

1. Wing spring mounting: this is the standard mounting option and can be used on most swipe readers. The protrusion of the head for the surface of the spring is 3.50 mm.



2. Head assembly only: This option is provided for special applications.



The mechanical interface is an eight pin male Molex Connector 51021-0800 for option 1 and 2.

3. CONFIGURATION

The SecureHead reader must be appropriately configured to your application. Configuration settings enable the reader to work with the host system. Once programmed, these configuration settings are stored in the reader's non-volatile memory (so they are not affected by the cycling of power).

3.1. Setup Commands Structure

Commands sent to SecureHead

```
a. Setting Command:
<STX><S>[<FuncID><Len><FuncData>...]<ETX><CheckSum>
b. Read Status Command:
<STX><R><FuncID><ETX><CheckSum>
c. Function Command:
```

<STX>[<FuncID><Len><FuncData>...]<ETX><CheckSum>

Response from SecureHead

a. Setting Command

Host SecureHead
Setting Command

← <ACK> if OK
or
← <NAK> if Error

b. Read Status Command

Host

Read Status Command

←

<ACK> and <Response> if

OK

or

<NAK> if Error

c. Other Command

Host

Other Command

←

Other Command

ACK> and <Response> if

OK

or

<NAK> if Error

Where:

vv nere.	
<stx></stx>	02h
<s></s>	Indicates setting commands. 53h
<r></r>	Indicates read status commands. 52h
<funcid></funcid>	One byte Function ID identifies the
	particular function or settings affected.
<len></len>	One byte length count for the following data
	block <funcdata></funcdata>
<funcdata></funcdata>	data block for the function
<etx></etx>	03h
<checksum></checksum>	Check Sum: The overall Modulo 2
	(Exclusive OR) sum (from <stx> to</stx>
	<checksum>) should be zero.</checksum>
<ack></ack>	06h
<nak></nak>	FD for USB KB interface
	15 for all other interface

3.2. Communication Timing

The SecureHead takes time to process a command. During that processing time, it will not respond to a new command.

The typical delay for the reader to respond to a command is 20ms, the maximum delay for the reader to respond can be as much as 40ms. Caution must therefore be taken to maintain a minimum delay between two commands.

3.3.Default Settings

The SecureHead reader is shipped from the factory with the default settings already programmed. In the following sections, the default settings are shown in **boldface**.

For a table of default settings, see Appendix A.

3.4. General Selections

This group of configuration settings defines the basic operating parameters of SecureHead.

3.4.1. Change to Default Settings

This command does not have any <FuncData>. It returns all settings for all groups to their default values.

3.4.2. MSR Reading Settings

Enable or Disable the SecureHead. If the reader is disabled, no data will be sent out to the host.

<STX><S><1Ah><01h><MSR Reading

Settings><ETX><CheckSum>

MSR Reading Settings:

"0" MSR Reading Disabled

"1" MSR Reading Enabled

3.4.3. Decoding Method Settings

The SecureHead can support four kinds of decoded directions.

<STX><S><1Dh><01h><Decoding Method

Settings><ETX><CheckSum>

Decoding Method Settings:

"0" Raw Data Decoding in Both Directions, send out in ID TECH mode

"1" Decoding in Both Directions. If the encryption feature is enabled, the key management method used is DUKPT.

- "2" Moving stripe along head in direction of encoding. If the encryption feature is enabled, the key management method used is DUKPT.
- "3" Moving stripe along head against direction of encoding. If the encryption feature is enabled, the key management method used is DUKPT.
- "4" Raw Data Decoding in Both Directions, send out in other mode. If the encryption feature is enabled, the key management method used is fixed key.

With the bi-directional method, the user can swipe the card in either direction and still read the data encoded on the magnetic stripe. Otherwise, the card can only be swiped in one specified direction to read the card. Raw Decoding just sends the card's magnetic data in groups of 4 bits per character. The head reads from the first byte of each track, starting from the most significant bit. The data starts to being collected when the first 1 bit is detected. No checking is done except to verify track has or does not have magnetic data.

3.5. Review Settings

This command does not have any <FuncData>. It activates the review settings command. SecureHead sends back an <ACK> and <Response>.

<Response> format:

The current setting data block is a collection of many function-setting blocks <FuncSETBLOCK> as follows:

<STX><FuncSETBLOCK1>...<FuncSETBLOCKn><ETX><CheckSum>

Each function-setting block <FuncSETBLOCK> has the following format: <FuncID><Len><FuncData>

Where:

<FuncID> is one byte identifying the setting(s) for the function.

<Len> is a one byte length count for the following function-setting block <FuncData>

<FuncData> is the current setting for this function. It has the same format as in the sending command for this function.

<FuncSETBLOCK> are in the order of their Function ID<FuncID>

3.6. Review Serial Number

This command is to get device serial number.

3.7. Message Formatting Selections (Only for Security Level 1 & 2)

3.7.1. Terminator Setting

Terminator characters are used to end a string of data in some applications.

<Terminator Settings>: Any one character, 00h is none; default is CR (0Dh).

3.7.2. Preamble Setting

Characters can be added to the beginning of a string of data. These can be special characters for identifying a specific reading station, to format a message header expected by the receiving host, or any other character string. Up to fifteen ASCII characters can be defined.

Where:

<Len>= the number of bytes of preamble string

<Pre><Preamble> = {string length}{string}

NOTE: String length is one byte, maximum fifteen <0Fh>.

3.7.3. Postamble Setting

The postamble serves the same purpose as the preamble, except it is added to the end of the data string, after any terminator characters.

Where:

<Len> = the number of bytes of postamble string

<Postamble> = {string length} {string}

NOTE: String length is one byte, maximum fifteen <0Fh>.

3.7.4. Track n Prefix Setting

Characters can be added to the beginning of a track data. These can be special characters to identify the specific track to the receiving host, or any other character string. Up to six ASCII characters can be defined

Where:

<n> = 34h for track 1; 35h for track 2 and 36h for track 3

<Len> = the number of bytes of prefix string

<Prefix> = {string length} {string}

NOTE: String length is one byte, maximum six.

3.7.5. Track n Suffix Setting

Characters can be added to the end of track data. These can be special characters to identify the specific track to the receiving host, or any other character string. Up to six ASCII characters can be defined.

Where:

<n> = 37h for track 1; 38h for track 2 and 39h for track 3

<Len> = the number of bytes of suffix string

<Suffix> = {string length} {string}

NOTE: String length is one byte, maximum six.

3.8. Magnetic Track Selections

3.8.1. Track Selection

There are up to three tracks of encoded data on a magnetic stripe.

This option selects the tracks that will be read and decoded.

Track Selection Settings:

"0" Any Track

- "1" Require Track 1 Only
- "2" Require Track 2 Only
- "3" Require Track 1 & Track 2

- "4" Require Track 3 Only
- "5" Require Track 1 & Track 3
- "6" Require Track 2 & Track 3
- "7" Require All Three Tracks
- "8" Any Track 1 & 2
- "9" Any Track 2 & 3

Note: If any of the required multiple tracks fail to read for any reason, no data for any track will be sent.

3.8.2. Track Separator Selection

This option allows the user to select the character to be used to separate data decoded by a multiple-track reader.

<Track_Separator> is one ASCII Character. The default value is CR, 0h means no track separator.

3.8.3. Start/End Sentinel and Track 2 Account Number Only

The SecureHead can be set to either send, or not send, the Start/End sentinel, and to send either the Track 2 account number only, or all the encoded data on Track 2. (The Track 2 account number setting doesn't affect the output of Track 1 and Track 3.)

SendOption:

- "0" Don't send start/end sentinel and send all data on Track 2
- "1" Send start/end sentinel and send all data on Track 2
- "2" Don't send start/end sentinel and send account # on Track 2
- "3" Send start/end sentinel and send account number on Track 2

3.9. Security Settings

3.9.1. Select Key Management Type

<STX><S><58h><01h><Key Management Type><ETX><CheckSum>

Key Management Type:

"0" Fix key management

"1" DUKPT Key management

3.9.2. Load Device key Command

The Encrypted swipe read supports TDES and AES encryption standards for data encryption. Encryption can be turned on via a command. TDES is the default.

If the reader is in security level 3, for the encrypted fields, the original data is encrypted using the TDES/AES CBC mode with an Initialization Vector starting at all binary zeroes and the Encryption Key associated with the current DUKPT KSN.

Fixed Key Management

The load device key command loads a sixteen bytes key to the device. This key is used to encrypt the card data using triple DES or AES encryption algorithm. For triple DES, if the first 8 bytes of key equals to the second 8 bytes of the key, then the encryption algorithm becomes the single DES encryption.

Default value of device key in hex is 0000 0000 0000 0000 0000 0000 0000.

Load Device Key Command

```
Host -> Device:

<STX><S><76h><10h><16 bytes Device key><ETX><CheckSum>

Device -> Host:

<ACK> (success)

<NAK> (fail)
```

DUKPT Key Management

When DUKPT key management is used, it is necessary to load Key Serial Number (KSN) and Initially Loaded Device Key before transaction.

The encryption key is TDES with 128 bit keys or AES encryption with double length keys (128 bit keys including parity).

DUKPT Key injection can only be done once.

KSN and Device Key loading commands and responses protocol:

Command:

```
<STX><'F'><'F'><Command Data (BASE64)><0x0D><0x0A><ETX><LRC>
```

Response:

```
<ACK/NAK><STX><'F'><'F'>< Respond Data (BASE64)><0x0D><0x0A><ETX> <LRC>
```

STX: 0x02 ETX: 0x03 ACK: 0x06

NAK: 0x15

BASE64: Data encoded with base64 algorithm LRC: Xor'd all the data before LRC except STX.

A successful key loading process includes the following steps:

• Get Key status

Command Data: <FF><13><01><02><LRC> Response Data: <FF><00><01><04><LRC>

For Example:

Command: \02\46\46\2F\78\4D\42\41\75\38\3D\0D\0A\03\LRC

Response: \06\02\46\46\....\0D\0A\03\LRC

• Load KSN

Command Data: <FF><0A><11><KSN#><KSN bytes><LRC>

Response Data: <FF><00><06><RESPONSE CODE><LRC>

<KSN#>: 0x32

<KSN bytes>: 0x10 bytes ASCII for KSN

<RESPONSE CODE>: 6 bytes data in ASCII format which is converted from the first 3 cipher hex data. These cipher data are generated by encrypting KSN bytes

and "00 00 00 00 00 00 00 00 00".

For Example:

Command:

\02\46\46\2F\77\6F\52\4D\6B\5A\47\52\6B\59\35\4F\44\63\32\4E\54\51\7A\4D\6A

\45\77\52\54\43\69\0D\0A\03\5D

Response: \06\02\46\46\....\0D\0A\03\LRC

• Load Encryption Key

Command Data: <FF><0A><LENGTH><KEY#><KEY bytes><LRC>

Response Data: <FF><00><06><RESPONSE CODE><LRC>

<LENGTH>: 0x21

<KEY#>: 0x33

TELLIII . ONSS

<KEY bytes>: 0x20 bytes ASCII for KEY

<RESPONSE CODE>: 6 bytes data in ASCII format which is converted from the first 3 cipher hex data. These cipher data are generated by encrypting KEY bytes

and "00 00 00 00 00 00 00 00".

For Example:

Command:

\02\46\46\2F\77\6F\68\4D\7A\5A\42\51\7A\49\35\4D\6B\5A\42\51\54\45\7A\4D\5

4\56\43\4E\45\51\34\4E\54\68\42\51\6A\4E\42\4D\30\51\33\52\44\55\35\4D\7A\4E\42\6C\51\3D\3D\0D\0A\03\2D

3.9.3. External Authenticate Command (Fixed Key Only)

Before a security related command is executed, an authentication process is required to make sure the device key used is correct. For example, authentication is needed whenever the encryption is enabled/disabled or the device key is changed. Once the authentication process is finished successfully, the same process would not be needed again until the device is restarted.

- First, the host would get a data block which is generated by encrypting a random 8-byte data using TDES algorithm.
- The host then decrypts the data block using TDES algorithm using the current device key.
- The host initiates an External Authenticate Command to verify the decrypted 8 bytes of random data
- The device checks to see if the data matches the random data generated. If the data are the same, authentication process is successful. If it fails, the host must start the authentication process again until it's succeed, before any security related featured can be changed.

Commands:

1) Retrieve Encrypted Challenge Command

```
Host -> Device:

<STX><R><74h><ETX><CheckSum>

Device -> Host:

<ACK><STX><8 bytes of TDES-encrypted random data><ETX><CheckSum> (success)

<NAK> (fail)

2) Send External Authenticate Command

Host -> Device:

<STX><S><74h><08h><8 bytes of original random data><ETX><CheckSum>

Device -> Host:

<ACK> (success)

<NAK> (fail)
```

3.9.4. Encryption Settings

Enable or disable the SecureHead Encryption output in ID TECH protocol. If encryption is disabled, original data will be sent out to the host. If it enabled, encrypted data will be send out to the host.

```
<STX><S><4Ch><01h><Encryption Settings><ETX><CheckSum>
```

Encryption Settings:

"0" Encryption Disabled

"1" Enable TDES Encryption

"2" Enable AES Encryption (Not for Raw Data Decoding in Both Directions, send out in other mode.)

3.10. Review KSN (DUKPT Key management only)

This command is to get DUKPT key serial number and counter.

3.11. Review Security Level

This command is to get the current security level.

3.12. Encrypt External Data Command

This command encrypts the data passed to the SecureHead and sends back the encrypted data to the host. The command is valid when the security level is set to 3 and 4.

Command:

Host->Device:

<STX><41h><Length<Data To Be Encrypted><ETX><CheckSum>

Where

<Length> is the 2-byte length of <Data To Be Encrypted> in hex, represented as <Length_L> and <Lengh_H>

Device->Host:

Where

- <Length> is the 2-byte length of <Encrypted Data> in hex, represented as <Length_L> and <Length H>
- <SessionID> is only used at security level 4, it is part of the encrypted data
- <KSN> is a 10 bytes string, in the case of fix key management, use serial number plus two bytes null characters instead of KSN.

After each successful response, the KSN will increment automatically.

3.13. Encrypted Output for Decoded Data

3.13.1.Encrypt Functions

When a card is swiped through the Reader, the track data will be TDEA (Triple Data Encryption Algorithm, aka, Triple DES) or AES (Advanced Encryption Standard) encrypted using Fixed key management or DUKPT (Derived Unique Key Per Transaction) key management. DUKPT key management uses a base derivation key to encrypt a key serial number that produces an initial encryption key which is injected into the Reader prior to deployment. After each transaction, the encryption key is modified per the DUKPT algorithm so that each transaction uses a unique key. Thus, the data will be encrypted with a different encryption key for each transaction.

3.13.2. Security Related Function ID

Security Related Function IDs are listed below. Their functions are described in other sections.

| Characters | Hex Value | Description |
|-------------------------|-----------|-------------------------------------|
| PrePANID | 49 | First N Digits in PAN which can be |
| | | clear data |
| PostPANID | 4A | Last M Digits in PAN which can be |
| | | clear data |
| MaskCharID | 4B | Character used to mask PAN |
| EncryptionID | 4C | Security Algorithm |
| SecurityLevelID | 7E | Security Level (Read Only) |
| Device Serial Number ID | 4E | Device Serial Number (Can be write |
| | | once. After that, can only be read) |
| DisplayExpirationDataID | 50 | Display expiration data as mask |
| | | data or clear data |
| KSN and Counter ID | 51 | Review the Key Serial Number and |
| | | Encryption Counter |
| Session ID | 54 | Set current Session ID |
| Key Management Type | 58 | Select Key Management Type |
| ID | | |

Feasible settings of these new functions are listed below.

| Characters | Default Setting | Description |
|------------|-----------------|---|
| PrePANID | 04h | 00h ~ 06h
Allowed clear text from start of
PAN
Command format: |

| | | 02 53 49 01 04 03 LRC |
|-------------------------|---------------------|--|
| PostPANID | 04h | 00h ~ 04h |
| | | Allowed clear text from end of PAN |
| | | Command format: |
| | | 02 53 4A 01 04 03 LRC |
| MaskCharID | ·* [,] | 20h ~ 7Eh |
| | | Command format: |
| | | 02 53 4B 01 3A 03 LRC |
| DisplayExpirationDataID | '0' | '0' Display expiration data as mask |
| Trust III | | data |
| | | '1' Display expiration data as clear |
| | | data |
| EncryptionID | '0' | '0' Clear Text |
| 31 | | '1' Triple DES |
| | | '2' AES |
| | | Command format: |
| | | 02 53 4C 01 31 03 LRC |
| SecurityLevelID | '1' | '0' ~ '3' |
| | | Command format: |
| | | 02 52 7E 03 LRC |
| Device Serial Number ID | 00, 00, 00, 00, 00, | 10 bytes number: |
| | 00, 00, 00, 00, 00 | Command format: |
| | | Set Serial Number: |
| | | 02 53 01 4E 09 08 37 36 35 34 33 |
| | | 32 31 30 03 LRC |
| | | Get Serial Number: |
| | | 02 52 4E 03 LRC |
| KSN and Counter ID | 00, 00, 00, 00, 00, | This field includes the Initial Key |
| | 00, 00, 00, 00, 00 | Serial Number in the leftmost 59 |
| | | bits and a value for the Encryption |
| | | Counter in the right most 21 bits. |
| | | Get DUKPT KSN and Counter: |
| | 00 00 00 00 | 02 52 51 03 LRC |
| Session ID | 00, 00, 00, 00, 00, | This Session ID is an eight bytes |
| | 00, 00, 00 | string which contains any hex data. |
| | | This filed is used by the host to |
| | | uniquely identify the present transaction. Its primary purpose is to |
| | | prevent replays. It is only be used at |
| | | Security Level 4. After a card is read, |
| | | the Session ID will be encrypted, |
| | | along with the card data, a supplied as |
| | | part of the transaction message. The |
| | | clear text version of this will never be |
| | | transmitted. |

| | | New Session ID stays in effect until one of the following ocurrs: 1. Another Set Session ID command is received. |
|------------------------|------------|---|
| | | 2. The reader is powered down.3. The reader is put into Suspend mode. |
| Key Management Type ID | '1' | Fixed key management by default. '0': Fixed Key '1': DUKPT Key |

3.13.3. Security Management

This reader is intended to be a secure reader. Security features include:

- Can include Device Serial Number
- Can encrypt track 1 and track 2 data for all bank cards
- Provides clear text confirmation data including card holder's name and a portion of the PAN as part of the Masked Track Data
- Optional display expiration data
- Security Level is settable

The reader features configurable security settings. Before encryption can be enabled, Key Serial Number (KSN) and Base Derivation Key (BDK) must be loaded before encrypted transactions can take place. The keys are to be injected by certified key injection facility.

There are five security levels available when using the DUKPT key management:

• Level 0

Security Level 0 is a special case where all DUKPT keys have been used and is set automatically when it runs out of DUKPT keys. The lifetime of DUKPT keys is 1 million. Once the key's end of life time is reached, user should inject DUKPT keys again before doing any more transactions.

Level 1

By default, readers from the factory are configured to have this security level. There is no encryption process, no key serial number transmitted with decoded data. The reader functions as a non-encrypting reader and the decoded track data is sent out in default mode.

Level 2

Key Serial Number and Base Derivation Key have been injected but the encryption process is not yet activated. The reader will send out decoded track data in default

format. Setting the encryption type to TDES and AES will change the reader to security level 3.

Level 3

Both Key Serial Number and Base Derivation Keys are injected and encryption mode is turned on. For payment cards, both encrypted data and masked clear text data are sent out. Users can select the data masking of the PAN area; the encrypted data format cannot be modified. Users can choose whether to send hashed data and whether to reveal the card expiration date. When the encryption is turned on, level 3 is the default security level.

Level 4

When the reader is at Security Level 4, a correctly executed Authentication Sequence is required before the reader sends out data for each card swipe.

3.13.4. Encryption Management

The Encrypted swipe read supports TDES and AES encryption standards for data encryption. Encryption can be turned on via a command. TDES is the default.

If the reader is in security level 3, for the encrypted fields, the original data is encrypted using the TDES/AES CBC mode with an Initialization Vector starting at all binary zeroes and the Encryption Key associated with the current DUKPT KSN.

3.13.5.Check Card Format

• ISO/ABA (American Banking Association) Card

Encoding method

Track1 is 7 bits encoding.

Track1 is 7 bits encoding. Track2 is 5 bits encoding. Track3 is 5 bits encoding.

Track1 is 7 bits encoding. Track2 is 5 bits encoding.

Track2 is 5 bits encoding.

Additional check

Track1 2nd byte is 'B'.

There is only one '=' in track 2 and the position of '=' is between $12^{th} \sim 20^{th}$ character.

Total length of track 2 should above 21 characters.

• AAMVA (American Association of Motor Vehicle Administration) Card Encoding method

Track1 is 7 bits encoding. Track2 is 5 bits encoding. Track3 is 7 bits encoding.

• Others (Customer card)

3.13.6.MSR Data Masking

For cards need to be encrypted, both encrypted data and clear text data are sent. Masked Area

The data format of each masked track is ASCII.

The clear data include start and end sentinels, separators, first N, last M digits of the PAN, card holder name (for Track1).

The rest of the characters should be masked using mask character.

Set PrePANClrData (N), PostPANClrData (M), MaskChar (Mask Character)

N and M are configurable and default to 4 first and 4 last digits. They follow the current PCI constraints requirements (N 6, M 4 maximum).

Mask character default value is '*'.

- Set PrePANClrDataID (N), parameter range 00h ~ 06h, default value 04h
- Set PostPANClrDataID (M), parameter range 00h ~ 04h, default value 04h
- MaskCharID (Mask Character), parameter range 20h ~ 7Eh, default value 2Ah
- DisplayExpirationDataID, parameter range '0'~'1', default value '0'

4. Data Format

The USB version of the reader can be operated in two different modes:

- HID ID TECH mode (herein referred to as "HID mode")
- HID with Keyboard Emulation (herein referred to as "**KB** mode").

When the reader is operated in the HID mode, it behaves like a vendor defined HID device. A direct communication path can be established between the host application and the reader without interference from other HID devices.

4.1.Level 1 and level 2 Standard Mode Data Output Format

Magnetic Track Basic Decoded Data Format

Language: US English

Magnetic Track Basic Raw Data Format

```
Track 1: <01><T1 Raw Data><CR>
Track 2: <01><T2 Raw Data><CR>
Track 3: <T3 Raw Data><CR>
```

Where: The length of T1 Raw Data, T2 Raw Data, T3 Raw Data is 0x60 for each field. Pad with 0 if the original data length doesn't reach 0x60.

Language: US English

Definitions

Start or End Sentinel: Characters in encoding format which come before the first data character (start) and after the last data character (end), indicating the beginning and end, respectively, of data.

Track Separator: A designated character which separates data tracks.

Terminator: A designated character which comes at the end of the last track of data, to separate card reads.

Card data is only sent to the host on the Interrupt In pipe using an Input Report. The reader will send only one Input Report per card swipe. If the host requests data from the reader when no data is available, the reader will send a NAK to the host to indicate that it has nothing to send.

Data Format Setting:

- USB HID Data Format (default setting), Product ID: 2010
- USB Keyboard Format, Product ID: 2030

When the reader is plugged in, the firmware will read the "Data Format Setting" from non-volatile memory and send current Product ID in enumeration. After the setting is changed, the firmware will save the setting then do enumeration process.

4.1.1. USB HID Data Format

ID TECH HID Reader Data Structure

| Offset | Usage Name . |
|--------|---------------------|
| 0 | T1 decode status |
| 1 | T2 decode status |
| 2 | T3 decode status |
| 3 | T1 data length |
| 4 | T2 data length |
| 5 | T3 data length |
| 6 | Card encode type |
| 7, 8 | Total Output Length |
| 9-512 | Output Data |

In this approach, the reader will keep all of the ID TECH data editing and other features like preamble, postamble, etc. The output data is always 512 bytes; the "Total Output Length" field indicates the valid data length in the output data

4.1.2. Descriptor Tables

Device Descriptor:

| Field | Value | Description |
|--------------------|-------|-----------------------|
| Length | 12 | |
| Des type | 01 | |
| bcd USB | 00 02 | USB 2.0 |
| Device Class | 00 | Unused |
| Sub Class | 00 | Unused |
| Device Protocol | 00 | Unused |
| Max Packet Size | 08 | |
| VID | 0A CD | |
| PID | 20 10 | HID ID TECH Structure |
| | 20 20 | HID Other Structure |
| | 20 30 | HID Keyboard |
| BCD Device Release | 00 01 | |
| i-Manufacture | 01 | |
| i-Product | 02 | |
| i-Serial-Number | 00 | |
| # Configuration | 01 | |

Configuration Descriptor:

| Field | Value | Description |
|---------------------|-------|-----------------------------|
| Length | 09 | |
| Des type | 02 | |
| Total Length | 22 00 | |
| No. Interface | 01 | |
| Configuration Value | 01 | |
| iConfiguration | 00 | |
| Attributes | 80 | Bus power, no remove wakeup |
| Power | 32 | 100 mA |

Interface Descriptor:

| Field | Value | Description |
|--------------------|-------|-------------|
| Length | 09 | |
| Des type | 04 | |
| Interface No. | 00 | |
| Alternator Setting | 00 | |
| # EP | 01 | |
| Interface Class | 03 | HID |
| Sub Class | 01 | |
| Interface Protocol | 01 | |
| iInterface | 00 | |

HID Descriptor:

| Field | Value | Description |
|-------------------|-------|---------------------------------------|
| Length | 09 | |
| Des type | 21 | HID |
| bcdHID | 11 01 | |
| Control Code | 00 | |
| numDescriptors | 01 | Number of Class Descriptors to follow |
| DescriptorType | 22 | Report Descriptor |
| Descriptor Length | 37 00 | HID ID TECH format |
| | 3D 00 | HID Other format |
| | 52 00 | HID Keyboard format |

End Pointer Descriptor:

| Field | Value | Description |
|-------|-------|-------------|
|-------|-------|-------------|

| Length | 07 | |
|---------------|-------|-----------|
| Des Type | 05 | End Point |
| EP Addr | 83 | EP3 – In |
| Attributes | 03 | Interrupt |
| MaxPacketSize | 40 00 | |
| bInterval | 01 | |

Report Descriptor: (USB-HID Setting)

| Value | Description |
|-------|--|
| 06 00 | Usage Page (MSR) |
| FF | |
| 09 01 | Usage(Decoding Reader Device) |
| A1 01 | Collection (Application) |
| 15 00 | Logical Minimum |
| 26 FF | Logical Maximum |
| 00 | |
| 75 08 | Report Size |
| 09 20 | Usage (Tk1 Decode Status) |
| 09 21 | Usage (Tk2 Decode Status) |
| 09 22 | Usage (Tk3 Decode Status) |
| 09 28 | Usage (Tk1 Data Length) |
| 09 29 | Usage (Tk2 Data Length) |
| 09 2A | Usage (Tk3 Data Length) |
| 09 38 | Usage (Card Encode Type) |
| 95 07 | Report Count |
| 81 02 | Input (Data, Var, Abs, Bit Field) |
| 09 30 | Usage (Total Sending Length) |
| 95 02 | Report Count (2) |
| 82 02 | Input (Data, Var, Abs, Bit Field) |
| 01 | |
| 09 31 | Usage (Output Data) |
| 96 10 | Report Count (512 + 16) |
| 02 | |
| 82 02 | Input (Data, Var, Abs, Bit Field) |
| 01 | |
| 09 20 | Usage (Command Message) |
| 95 08 | Report Count |
| B2 02 | Feature (Data, Var, Abs, Buffered Bytes) |
| 01 | |
| C0 | End Collection |

Report Descriptor: (USB KB Interface)

| Value | Description |
|-------|----------------------------------|
| 05 01 | Usage Page (Generic Desktop) |
| 09 06 | Usage(Keyboard) |
| A1 01 | Collection (Application) |
| 05 07 | Usage Page (Key Codes) |
| 19 E0 | Usage Minimum |
| 29 E7 | Usage Maximum |
| 15 00 | Logical Minimum |
| 25 01 | Logical Maximum |
| 75 01 | Report Size |
| 95 08 | Report Count |
| 81 02 | Input (Data, Variable, Absolute) |
| 95 01 | Report Count (1) |
| 75 08 | Report Size |
| 81 01 | Input Constant |
| 95 05 | Report Count |
| 75 01 | Report Size |
| 05 08 | Usage Page (LED) |
| 19 01 | Usage Minimum |
| 29 05 | Usage maximum |
| 91 02 | Output(Data Variable Absolute) |
| 95 01 | Report Count |
| 75 03 | Report Size |
| 91 01 | Output (Constant) |
| 95 06 | Report Count |
| 75 08 | Report Size |
| 15 00 | Logical Minimum |
| 25 66 | Logical Maximum (102) |
| 05 07 | Usage Page (key Code) |
| 19 00 | Usage Minimum |
| 29 66 | Usage Maximum (102) |
| 81 00 | Input(Data, Array) |
| 06 2D | Usage Page (ID TECH) |
| FF | |
| 95 01 | Report Count |
| 26 FF | Logical maximum (255) |
| 00 | |
| 15 01 | Logical Minimum |
| 75 08 | Report Size (8) |
| 09 20 | Usage (Setup data byte) |

| 95 08 | Report Count (8) |
|-------|-------------------------|
| B2 02 | Feature (Data Var, Abs) |
| 01 | |
| C0 | End Collection |

4.2.Level 1 and level 2 POS Mode Data Output Format

In POS mode use the special envelope to send out card data, envelope is in the following format:

[Right Shift, Left Shift, Right Ctrl, Left Ctrl,] Read Error, Track x ID; Track x Error; Track x Data Length; Track x Data; Card Track x LEC code; Track x data LRC.

Reader will send out card data in Alt mode if its ASCII code less than H'20'.

| Byte NO. | Name |
|--------------------|------------------------|
| 0 | Right Shift |
| 1 | Left Shift |
| 2 | Right Ctrl |
| 3 | Left Ctrl |
| 4 | Read Error 1 |
| 5 | Read Error 2 |
| 6 | Track x ID |
| 7 | Track x Error |
| 8 | Track x Length 1 |
| 9 | Track x Length 2 |
| 10 | Track Data (no extra |
| | Track ID for raw data) |
| | ••• |
| 10 + Track len -1 | Card Track x LRC |
| 10 + Track len | Track x LRC |
| 10 + Track len +1 | 0x0D |
| 10 + Track len + 2 | Track x ID |
| | Repeat Track |

The data format is independent with MSR setting. No Track x data if track x sampling data does not exist.

OPOS header:

Only HID KB interface has [Right Shift, Left Shift, Right Ctrl, Left Ctrl] under POS mode.

Read Error:

Read Error 1 byte bits:

MB

LB

| 0 | B6 | B5 | B4 | В3 | B2 | B1 | B0 |
|----|---------------|-------------|--------------|-------------|-------------|-----------|------------|
| В0 | 1: Track 1 s | sampling d | ata exists (| (0: Track 1 | sampling | data does | not exist) |
| B1 | 1: Track 2 s | sampling d | ata exists (| (0: Track 2 | sampling | data does | not exist) |
| B2 | 1: Track 3 s | sampling d | ata exists (| (0: Track 3 | sampling | data does | not exist) |
| B3 | 1: Track 1 o | decode suc | cess (0: Ti | ack 1 deco | ode fail) | | |
| B4 | 1: Track 2 o | decode suc | cess (0: Ti | ack 2 deco | ode fail) | | |
| B5 | 1: Track 3 o | decode suc | cess (0: Ti | ack 3 deco | ode fail) | | |
| B6 | 0: if b0 to b | 5 are all 1 | , otherwise | e 1 (make i | t printable |) | |

Read Error byte 2:

| MB | | | | | LB | | |
|----|---|-----|-----|-----|----|----|----|
| 0 | 1 | B12 | B11 | B10 | B9 | B8 | B7 |

B7 1: Track 4 sampling data exists (0: Track 4 sampling data does not exist)

B8 1: Track 4 JIS II decode success (0: Track4 JIS II decode fail)

B9, B10, B11

000: ISO Card (7, 5) or (7, 5, 5) encoding

001: Old CADL Card (6, 5, 6) encoding (no longer included)

010: AAMVA Card (7, 5, 7) encoding

011: JIS I Card (8, 5, 8) encoding

100: JIS II card (8) or ISO+JIS II

110: OPOS Raw Data Output

111: JIS I + JIS II

B12 Reserved for future use

Decode flag will set to 1 (B3, B4 and B5 all set to 1) in OPOS raw data mode.

Track ID

Track ID is a byte of ID, it will be '1', '2' and '3' for track 1, 2 and 3; it is not accurate to use start sentinel to identify track.

Track x Error

Track x error is a byte of flags, it will be in format of: 0 0 1 b4, b3, b2 b1 b0

b0 1: Start sentinel error (0: Not start sentinel error)

b1 1: End sentinel error (0: Not end sentinel error)

b2 1: Parity error (0: Not parity error)

b3 1: LRC error (0: Not LRC error)

b4 1: Other error (0: Not other error)

Track x Error is set to 0x20 in OPOS raw data mode

Track Length

Assume actual "Track x Data Length" is hex code xy; the Track x data length for OPOS mode output will be hex code 3x, 3y.

Track x data length does not include the byte of "Track x data LRC", it is <30> <30> in case of read error on track x.

Track Data

"Card Track x LRC code" is track x card data.

Track x LRC

"Track x data LRC" is a LRC to check track x data communication; XOR all characters start from "Track x ID" to "Track x data LRC" should be 0.

4.3. DUKPT Key Management Level 3 Data Output Format

For ISO card, both clear and encrypted data are sent. For other card, only clear data are sent. A card swipe returns the following data:

Card data is sent out in format of

<STX><LenL><LenH><Card Data><CheckLRC><CheckSum><ETX>

<STX> = 02h, <ETX> = 03h

<LenL><LenH> is a two byte length of <Card Data>.

<CheckLRC> is a one byte Exclusive-OR sum calculated for all <Card Data>.

<CheckSum> is a one byte Sum value calculated for all <Card data>.

<Card Data> card data format is shown below.

ISO/ABA Data Output Format:

card encoding type

• track status sampling)

• track 1 unencrypted length

• track 2 unencrypted length

• track 3 unencrypted length

• track 1 masked

• track 2 masked

track 3 data

• track 1 encrypted

track 2 encryptedtrack 3 encrypted

• track 1 hashed

• track 2 hashed

• DUKPT serial number

(0: ISO/ABA, 4: for Raw Mode)

(bit 0,1,2:T1,2,3 decode, bit 3,4,5:T1,2,3

(1 byte, 0 for no track1 data)

(1 byte, 0 for no track2 data)

(1 byte, 0 for no track3 data)

(Omitted if in Raw mode)

(Omitted if in Raw mode)

(Omitted if in Raw mode) (AES/TDES encrypted data)

(AES/TDES encrypted data)

(Only used in Raw mode)

(20 bytes SHA1-Xor)

(20 bytes SHA1-Xor)

(10 bytes)

Non ISO/ABA Data Output Format

• card encoding type

• track status sampling)

• track 1 length

• track 2 length

• track 3 length

• track 1 data

• track 2 data

• track 3 data

(1: AAMVA, 3: Others)

(bit 0,1,2:T1,2,3 decode, bit 3,4,5:T1,2,3

(1 byte, 0 for no track1 data)

(1 byte, 0 for no track2 data)

(1 byte, 0 for no track3 data)

4.4. Fixed Key Management Encrypted Output Format

Same as 4.3 DUKPT Key Management Level 3 Data Output Format, only change <DUKPT serial number> to <device serial number> plus two NULL bytes.

4.5.DUKPT Enhanced Level 3 Data Output Format

This mode is used when all tracks must be encrypted, or encrypted OPOS support is required, or when the tracks must be encrypted separately or when cards other than type 0 (ABA bank cards) must be encrypted or when track 3 must be encrypted. This format is the standard encryption format, but not yet the default encryption format.

1. Encryption Output Format Setting:

Command: 53 85 01 < Encryption Format>

Encryption Format:

'0': Original Encryption Format

'1': Enhanced Encryption Format

2. Encryption Option Setting: (for enhanced encryption format only)

Command: 53 84 01 < Encryption Option>

Encryption Option: (default 08h)

bit0: 1 – track 1 force encrypt

bit1: 1 – track 2 force encrypt

bit2: 1 – track 3 force encrypt

bit3: 1 – track 3 force encrypt when card type is 0

Note:

- 1) When force encrypt is set, this track will always be encrypted, regardless of card type. No clear/mask text will be sent.
- 2) If and only if in enhanced encryption format, each track is encrypted separately. Encrypted data length will round up to 8 or 16 bytes.
- 3) When force encrypt is not set, the data will be encrypted in original encryption format, that is, only track 1 and track 2 of type 0 cards (ABA bank cards) will be encrypted.
- 3. Hash Option Setting:

Command: 53 5C 01 < Hash Option>

Hash Option: ('0' - '7')

Bit0: 1 – track1 hash will be sent if data is encrypted

Bit1: 1 – track2 hash will be sent if data is encrypted

Bit2: 1 – track3 hash will be sent if data is encrypted

4. Mask Option Setting: (for enhanced encryption format only)

Command: 53 86 01 < Mask Option>

Mask Option: (**Default: 0x07**)

bit0: 1 - tk1 mask data allow to send when encrypted

bit1: 1 – tk2 mask data allow to send when encrypted

bit2: 1 – tk3 mask data allow to send when encrypted

When mask option bit is set – if data is encrypted (but not forced encrypted), the mask data will be sent; If mask option is not set, the mask data will not be sent under the same condition.

Card data is sent out in the following format

<STX><LenL><LenH><Card Data><CheckLRC><CheckSum><ETX>

- 0 STX
- 1 Data Length low byte
- 2 Data Length high byte
- 3 Card Encode Type¹
- 4 Track 1-3 Status²
- 5 Track 1 data length
- 6 Track 2 data length
- 7 Track 3 data length
- 8 Clear/masked data sent status³
- 9 Encrypted/Hash data sent status ⁴
- 10 Track 1 clear/mask data

Track 2 clear/mask data

Track 3 clear/mask data

Track 1 encrypted data

Track 2 encrypted data

Track 3 encrypted data

Session ID (8 bytes) (Security level 4 only)

Track 1 hashed (20 bytes each) (if encrypted and hash track 1 allowed)

Track 2 hashed (20 bytes each) (if encrypted and hash track 2 allowed)

Track 3 hashed (20 bytes each) (if encrypted and hash track 3 allowed)

KSN (10 bytes)

CheckLRC

CheckSum

ETX

Where $\langle STX \rangle = 02h$, $\langle ETX \rangle = 03h$

Note 1 : Card Encode Type

Card Type will be 8x for enhanced encryption format and 0x for original encryption format

| Value | Encode Type Description |
|-----------|-------------------------|
| 00h / 80h | ISO/ABA format |
| 01h/81h | AAMVA format |
| 03h / 83h | Other |
| 04h / 84h | Raw; un-decoded format |

For Type 04 or 84 Raw data format, all tracks are encrypted and no mask data is sent. No track indicator '01', '02' or '03' in front of each track. Track indicator '01', '02' and '03' will still exist for non-encrypted mode.

Note 2: Track 1-3 status byte

Field 4:
Bit 0: 1— track 1 decoded data present
Bit 1: 1— track 2 decoded data present
Bit 2: 1— track 3 decoded data present
Bit 3: 1— track 1 sampling data present
Bit 4: 1— track 2 sampling data present
Bit 5: 1— track 3 sampling data present
Bit 6, 7— Reserved for future use

Note 3: Clear/mask data sent status

Field 8 (Clear/mask data sent status) and field 9 (Encrypted/Hash data sent status) will only be sent out in enhanced encryption format.

```
Field 8: Clear/masked data sent status byte:
Bit 0: 1 —track 1 clear/mask data present
```

Bit 1: 1— track 2 clear/mask data present

Bit 2: 1— track 3 clear/mask data present

Bit 3: 0— reserved for future use

Bit 4: 0— reserved for future use

Bit 5: 0— reserved for future use

Note 4: Encrypted/Hash data sent status

Field 9: Encrypted data sent status

Bit 0: 1— track 1 encrypted data present

Bit 1: 1— track 2 encrypted data present

Bit 2: 1— track 3 encrypted data present

Bit 3: 1— track 1 hash data present

Bit 4: 1— track 2 hash data present

Bit 5: 1— track 3 hash data present

Bit 6: 1—session ID present

Bit 7: 1—KSN present

4.6. Fix Key Management Enhanced Output Data Format

Same as 4.5 DUKPT Enhanced Level 3 Data Output Format, only change <KSN> to <device serial number> plus two NULL bytes.

4.7.DUKPT Level 4 Data Output Format

For ISO card, both clear and encrypted data are sent. For other card, only clear data are sent. A card swipe returns the following data:

Card data is sent out in format of

<STX><LenL><LenH><Card Data><CheckLRC><CheckSum><ETX>

<STX> = 02h, <ETX> = 03h

<LenL><LenH> is a two byte length of <Card Data>.

<CheckLRC> is a one byte Exclusive-OR sum calculated for all <Card Data>.

<CheckSum> is a one byte Sum value calculated for all <Card data>.

<Card Data> card data format is shown below.

ISO/ABA Data Output Format

| • | card encoding type | (0: ISO/ABA, 4: for Raw Mode) |
|---|----------------------------|--|
| • | track status | (bit 0,1,2:T1,2,3 decode, bit 3,4,5:T1,2,3 |
| | sampling) | |
| • | track 1 unencrypted length | (1 byte, 0 for no track1 data) |
| • | track 2 unencrypted length | (1 byte, 0 for no track2 data) |
| • | track 3 unencrypted length | (1 byte, 0 for no track3 data) |
| • | track 1 masked | (Omitted if in Raw mode) |
| • | track 2 masked | (Omitted if in Raw mode) |
| • | track 3 data | (Omitted if in Raw mode) |
| • | track 1 encrypted | (AES/TDES encrypted data) |
| • | track 2 encrypted | (AES/TDES encrypted data) |
| • | track 3 encrypted | (Only used in Raw mode) |
| • | sessionID encrypted | (AES/TDES encrypted data) |
| • | track 1 hashed | (20 bytes SHA1-Xor) |

• track 2 hashed (20 bytes SHA1-Xor)

• DUKPT serial number (10 bytes)

Non ISO/ABA Data Output Format:

• card encoding type (1: AAMVA, 3: Others)

• track status (bit 0,1,2:T1,2,3 decode, bit 3,4,5:T1,2,3 sampling)

track 1 length
track 2 length
track 3 length
(1 byte, 0 for no track 2 data)
track 3 length
(1 byte, 0 for no track 3 data)

• track 1 data

• track 2 data

• track 3 data

Description:

Track 1, Track 2 and Track 3 Unencrypted Length

This one-byte value is the length of the original Track data. It indicates the number of bytes in the Track masked data field. It should be used to separate Track 1, Track 2 and Track 3data after decrypting Track encrypted data field.

Track 3 Unencrypted Length

This one-byte value indicates the number of bytes in Track 3 data field.

Track 1 and Track 2 Masked

Track data masked with the MaskCharID (default is '*'). The first PrePANID (up to 6 for BIN, default is 4) and last PostPANID (up to 4, default is 4) characters can be in the clear (unencrypted).

Track 1, Track 2 and Track 3 Encrypted

This field is the encrypted Track data, using either TDES-CBC or AES-CBC with initial vector of 0. If the original data is not a multiple of 8 bytes for TDES or a multiple of 16 bytes for AES, the reader right pads the data with 0.

The key management scheme is DUKPT or Fixed Key. For DUKPT, the key used for encrypting data is called the Data Key. Data Key is generated by first taking the DUKPT Derived Key exclusive or'ed with 000000000FF0000 00000000FF0000 to get the resulting intermediate variant key. The left side of the intermediate variant key is then TDES encrypted with the entire 16-byte variant as the key. After the same steps are preformed for the right side of the key, combine the two key parts to create the Data Key.

Encrypted Data Length

Track 1 and Track 2 data are encrypted as a single block. In order to get the number of bytes for encrypted data field, we need to get Track 1 and Track 2 unencrypted length first. The field length is always a multiple of 8 bytes for TDES or multiple of 16 bytes for AES. This value will be zero if there was no data on both tracks or if there was an error decoding both tracks. Once the encrypted data is decrypted, all padding 0 need to be removed. The number of bytes of decoded track 1 data is indicated by track 1 unencrypted length field. The remaining bytes are track 2 data, the length of which is indicated by track 2 unencrypted length filed.

Track 1 and Track 2 Hashed

SecureHead reader uses SHA-1 to generate hashed data for both track 1 and track 2 unencrypted data. It is 20 bytes long for each track. This is provided with two purposes in mind: One is for the host to ensure data integrity by comparing this field with a SHA-1 hash of the decrypted Track data, prevent unexpected noise in data transmission. The other purpose is to enable the host to store a token of card data for future use without keeping the sensitive card holder data. This token may be used for comparison with the stored hash data to determine if they are from the same card.

4.8. Level 4 Activate Authentication Sequence

The security level changes from 3 to 4 when the device enters authentication mode successfully. Once the security level is changed to level 3 or 4, it cannot go back to a lower level.

Activate Authentication Mode Command

When the reader is in security level 4, it would only transmit the card data when it is in Authenticated Mode.

Authentication Mode Request

When sending the authentication request, the user also needs to specify a time limit for the reader to wait for the activation challenge reply command. The minimum timeout duration required is 120 seconds. If the specified time is less than the minimum, 120 seconds would be used for timeout duration. The maximum time allowed is 3600 seconds (one hour). If the reader times out while waiting for the activation challenge reply, the authentication failed.

Device Response

The decrypted challenge 1 contains 6 bytes of random number followed by the last two bytes of KSN. The two bytes of KSN may be compared with the last two bytes of the clear text KSN sent in

the message to authenticate the reader. The user should complete the Activate Authentication sequence using Activation Challenge Reply command.

Command Structure

Host -> Device:

<STX><R><80h><02h><Pre-Authentication Time Limit><ETX><CheckSum>

Device -> Host:

<ACK><STX><Device Response Data><ETX><CheckSum> (success)

<NAK> (fail)

Pre-Authentication Time Limit: 2 bytes of time in seconds

Device Response Data: 26 bytes data, consists of < Current Key Serial Number > < Challenge 1 > < Challenge 2 >

Current Key Serial Number: 10 bytes data with Initial Key Serial Number in the leftmost 59 bits and Encryption Counter in the rightmost 21 bits.

Challenge 1: 8 bytes challenge used to activate authentication. Encrypted using the key derived from the current DUKPT key.

Challenge 2: 8 bytes challenge used to deactivate authentication. Encrypted using the key derived from the current DUKPT key.

Activation Challenge Reply Command

The Authenticated mode timeout duration specifies the maximum time in seconds which the reader would remain in Authenticated Mode. A value of zero forces the reader to stay in Authenticated Mode until a card swipe or power down occurs. The minimum timeout duration required is 120 seconds. If the specified time is less than the minimum, 120 seconds would be used for timeout duration. The maximum time allowed is 3600 seconds (one hour).

Session ID information is included. If the command is successful, the Session ID will be changed.

The Activate Authenticated Mode succeeds if the device decrypts Challenge Reply response correctly. If the device cannot decrypt Challenge Reply command, Activate Authenticated Mode fails and DUKPT KSN advances.

Command Structure

Host -> Device:

<STX><S><82h><10h><Activation Data><ETX><CheckSum>

Device -> Host: <ACK> (success) <NAK> (fail)

Activation Data: 16 bytes, structured as < Challenge 1 Response > < Session ID >

Challenge 1 Response: 6 bytes of Challenge 1 random data with 2 bytes of Authenticated mode timeout duration. It's encrypted using the key derived from the current DUKPT key. Session ID: Optional 8 bytes Session ID, encrypted using the key derived from the current DUKPT key.

Deactivate Authenticated Mode Command

If device decrypts Challenge 2 successfully, the device will exit Authenticated Mode. The KSN will increase if the Increment flag is set to 01h. If device cannot decrypt Challenge 2 successfully, it will stay in Authenticated Mode until timeout occurs or when customer swipes a card.

The KSN is incremented every time the authenticated mode is exited by timeout or card swipe action. When the authenticated mode is exited by Deactivate Authenticated Mode command, the KSN will increment when the increment flag is set to 01h.

Command Structure

Host -> Device:

<STX><S><81h><08h for TDES or 10h for AES><Deactivation Data><ETX><CheckSum>

Device -> Host:

<ACK> (success)

<NAK> (fail)

<Deactivation data>: 8-bytes response to Challenge 2. It contains 7 bytes of Challenge 2 with 1 byte of Increment Flag, encrypted by the specified variant of current DUKPT Key

Get Reader Status Command

Command Structure
Host -> Device:
<STX><R><83h><ETX><CheckSum>

Device -> Host:

<ACK><STX><83h><02h><Current Reader Status><Pre-condition><ETX><CheckSum> (success) <NAK> (fail)

Current Reader Status: 2-bytes data with one byte of <Reader State> and one byte of <Pre-Condition>

Reader State: indicates the current state of the reader

00h: The reader is waiting for Activate Authentication Mode Command. The command must be sent before the card can be read.

01h: The authentication request has been sent, the reader is waiting for the Activation Challenge Reply Command.

02h: The reader is waiting for a card swipe.

Pre-condition: specifies how the reader goes to its current state as follows

00h: The reader has no card swipes and has not been authenticated since it was powered up.

01h: Authentication Mode was activated successfully. The reader processed a valid Activation Challenge Reply command.

02h: The reader receives a good card swipe.

03h: The reader receives a bad card swipe or the card is invalid.

04h: Authentication Activation Failed.

05h: Authentication Deactivation Failed.

06h: Authentication Activation Timed Out. The Host fails to send an Activation Challenge Reply command within the time specified in the Activate Authentication Mode command.

07h: Swipe Timed Out. The user fails to swipe a card within the time specified in the Activation Challenge Reply command.

4.9. Other Command Protocol Settings

4.9.1. Set/Get Device Serial Number

Set/Get eight byte device serial number.

Command:

Set Device Serial Number: 01 00 0B 00 01 01 <8 bytes of Device Serial Number>

Get Device Serial Number: 01 00 03 00 00 01

Command Response:

Set Device Serial Number: 01 00 02 01 00

Get Device Serial Number: 01 00 0A 01 00 <8 bytes of Device Serial Number >

4.9.2. Enable/Disable Encryption

Enable or Disable the SecureHead Encryption output in other mode (non-ID TECH protocol). If encryption is disabled, original data will be sent out to the host. If it enabled, encrypted data will be send out to the host

Command:

01 00 04 00 01 02 01 Enable Encryption 01 00 04 00 01 02 00 Disable Encryption

Command Response

01 00 02 01 00

4.9.3. Get Challenge

Host gets 8 bytes random number from SecureHead in order to do external authentication.

Command

01 00 03 00 00 04

Command Response

01 00 0A 01 00 <8 bytes of Challenge Data>

4.9.4. External Authenticate

SecureHead will use this command to authenticate the host by comparing the decrypted data from the host with its random data.

Command Format:

01 00 06 00 05 <First four bytes of decrypted random data from Get Challenge>

Command Response

01 00 02 01 00 Success 01 00 02 01 01 Fail

4.9.5. Load Security Key

For security purpose, key injection only allowed after successful external authentication, and will be loaded by two components each with 16 bytes of key.

Those two components will be XORed to generate key for encryption.

Command Format

01 00 13 00 04 01 <16 bytes of First Key Component>

01 00 13 00 04 02 <16 bytes of Second Key Component>

Command Response 01 00 02 01 00

Appendix A Setting Parameters and Values

Following is a table of default setting and available settings (value within parentheses) for each function ID.

| Function ID | Hex | Description | Default | Description | |
|--------------------|------|--------------|------------------|------------------------------|---|
| | | | Setting | | |
| HTypeID* | 10 | Terminal | '0' | PC/AT, Scan Code Set 2, | u |
| | Type | | ('0'~'2','4'~'6' | 1, 3, PC/AT with external | |
| | | |) | Keyboard and PC/AT | |
| | | | | without External | |
| | | | | Keyboard | |
| BeepID | 11 | Beep Setting | '2' ('0'~'4') | Beep volume high | |
| | | | | and frequency high | |
| ChaDelayID | 12 | Character | '0' ('0'~'5') | 2 ms inter-character delay | k |
| * | | Delay | | | |
| TrackSelectI | 13 | Track | '0' ('0'~'9') | Any Track 0-any; 1-7—bit | |
| D | | Selection | | 1 tk1, bit 2 tk2; bit 3 tk3. | |
| | | | | '8'—tk1-2; '9' tk2-3 | |
| PollingInterv | 14 | Polling | 1 (1 ~ 255) | USB HID Polling Interval | u |
| alID | | Interval | | | |
| DataFmtID | 15 | Data Output | '0' ('0'~'2') | ID TECH Format; | - |
| | | Format | | | |
| FmtOptionID | 16 | UIC, Mag- | H'59' | Refer to MiniMag RS232 | - |
| | | Tek | | User's Manual | |
| TrackSepID | 17 | Track | CR/Enter | CR for RS232, Enter for | |
| | | Separator | 0 for Port | KB any character | |
| | | | Powered IV | supported except 00 which | |
| | | | | means none. | |
| SendOptionI | 19 | Send Option | '1' ('0'~'F') | Sentinel and Account | |
| D | | | '5' for Port | number control | |
| | | | Powered IV | | |
| MSRReading | 1A | MSR Reading | '1' ('0'~'2') | Enable MSR Reading '0' | |
| ID | | | | MSR disable; '2' Buffer | |
| | | | | Mode | |
| DTEnableSe | 1B | DT Enable | '0'('0','1','3') | Data Editing Control | - |
| ndID* | | Send | | | |
| DecodingMet | 1D | Decoding | '1' ('0'~'3') | Decoding in both | |
| hodID | | Direction | | direction; '0' Raw data '2' | |
| | | | | forward '3' reverse | |
| ReviewID | 1F | Review All | None | | |
| | | Settings | | | |
| TerminatorI | 21 | Terminator | CR/Enter | CR for RS232, Enter for | |

| D | | | | KB | |
|--------------------|----|------------------------|---------------------|---|--------|
| FmVerID | 22 | Firmware
Version | | | |
| USBHIDFmt
ID | 23 | USB HID Fmt | '0' ('0'~'1') | ID TECH Format | u
r |
| ForeignKBI
D | 24 | Foreign KB | '0' ('0' ~ '9') | Foreign Keyboard | k |
| SecureKeyID * | 25 | Obsolescent encryption | '@' (0x20-
0x7F) | No simple encryption | - |
| ArmtoReadI
D* | 30 | | | | - |
| ReaderResetI
D* | 32 | | None | | - |
| Track1Prefix ID | 34 | Track 1 Prefix | 0 | No prefix for track 1, 6 char max | |
| Track2Prefix ID | 35 | Track 2 Prefix | 0 | No prefix for track 2, 6 char max | |
| Track3Prefix ID | 36 | Track 3 Prefix | 0 | No prefix for track 3, 6 char max | |
| Track1Suffix ID | 37 | Track 1 Suffix | 0 | No suffix for track 1, 6 char max | |
| Track2Suffix ID | 38 | Track 2 Suffix | 0 | No suffix for track 2, 6 char max | |
| Track3Suffix ID | 39 | Track 3 Suffix | 0 | No suffix for track 3, 6 char max | |
| LZ1ID* | 3C | | 0xD | | - |
| LZ2ID* | 3D | | 0xD | | - |
| LZ3ID* | 3E | | 0xD | | - |
| LZ4ID* | 3F | | 0xD | | - |
| EpVerID* | 40 | | None | | |
| BaudID | 41 | Baud Rate | '5' ('2'~'9') | 9600 bps, '2' is 1200, '7' is 38,400 bps; '9' is 115.2 kbps | S |
| DataID | 42 | Data Bit | '0' ('0'~'1') | 8 Bits required in secure mode | S |
| ParityID | 43 | Data Parity | '0' ('0'~'4') | None | S |
| HandID | 44 | Hand Shake | '0' ('0'~'1') | Software (Xon/Xoff) hand shake | S |
| StopID | 45 | Stop Bit | '0' ('0'~'1') | 1 Bit | S |
| XOnID | 47 | XOn
Character | DC1 | 0x11 as XOn | S |
| XOffID | 48 | XOff | DC3 | 0x13 as XOff | S |

| | | Character | | | |
|---------------------|----|--|-----------------|---|--------|
| PrePANID | 49 | PAN to not mask | 4 (0-6) | # leading PAN digits to display | |
| PostPANID | 4A | PAN to not
mask | 4 (0-4) | # of trailing PAN digits to display | |
| MaskCharID | 4B | mask the PAN with this character | '*' 20-7E | any printable character | |
| CrypTypeID | 4C | encryption
type | '1' ('1'-'2') | '1' 3DES '2' AES | r |
| OutputModeI
D | 4D | Std, OPOS or JPOS | '0' ('0' ~ '1') | Standard mode | |
| SerialNumbe rID | 4E | device serial # | any 8 bytes | 8 hex digit serial number | r |
| DispExpDate ID, | 50 | mask or
display
expiration
date | '0"0'-'1' | '1' don't mask expiration
date | |
| CapsCaseID* | 51 | | None | | |
| DataSeqID* | 52 | | None | | |
| StartCharID* | 53 | | None | | |
| SessionID | 54 | 8 byte hex not
stored in
EEPROM | None | always init to all 'FF' | |
| Mod10ID | 55 | include
mod10 check
digit | '0' '0'-'2' | don't include mod10, '1'
display mod10, '2' display
wrong mod10 | |
| DesKeyID | 56 | DES Key
Value | 0 | internal use only | r
n |
| AesKeyID | 57 | AES Key
Value | 0 | internal use only | r
n |
| KeyManageT ypeID | 58 | DUKPT | '1'('0'-'1') | '0' fixed key | |
| T1GENERIC
FMTID* | 59 | | None | | |
| T2GENERIC
FMTID* | 5A | | None | | |
| T3GENERIC
FMTID* | 5B | | None | | |
| HashOptID, | 5C | | '3' ('0'-'7') | Send tk1-2 hash bit 0:1 send tk1 hash; bit 1:1 send tk2 hash; bit2:1 send tk3 hash. | |
| HexCaseID, | 5D | | '0' ('0'-'1') | | k |

| LRCID | 60 | LRC character | '0' ('0'~'1') | Without LRC in output | |
|-------------------|----|-----------------------------|-----------------------------|--|--------|
| T17BStartID | 61 | Track 1 7 Bit
Start Char | '%' | '%' as Track 1 7 Bit Start
Sentinel | |
| T16BStartID | 62 | T16B Start | '%' | '%' as Track 1 6 Bit Start Sentinel | |
| T15BStartID | 63 | T15B Start | ·.·, | ';' as Track 1 5 Bit Start
Sentinel | |
| T27BStartID | 64 | Track 2 7 Bit
Start Char | '%' ';' for Port Powered IV | '%' as Track 2 7 Bit Start
Sentinel | |
| T25BStartID | 65 | T25BStart | , | ';' as Track 2 5 Bit Start
Sentinel | |
| T37BStartID | 66 | Track 3 7 Bit
Start Char | '%' '+' for Port Powered IV | '%' as Track 3 7 Bit Start
Sentinel | |
| T36BStartID | 67 | T36BStart | '!' '+' for Port Powered IV | '!' as Track 3 6 Bit Start
Sentinel | |
| T35BStartID | 68 | T35BStart | ';' '+' for Port Powered IV | ';' as Track 3 5 Bit Start
Sentinel | |
| T1EndID | 69 | Track 1 End
Sentinel | '?' | "?" as End Sentinel | |
| T2EndID | 6A | Track 2 End
Sentinel | '?' | '?' as End Sentinel | |
| T3EndID | 6B | Track 3 End
Sentinel | '?' | '?' as End Sentinel | |
| T1ERRSTA
RTID | 6C | Track 1 error code | '%' | start sentinel if track 1 error report | |
| T2ERRSTA
RTID | 6D | Track 2 error code | , | start sentinel if track 2 error report | |
| T3ERRSTA
RTID | 6E | Track 3 error code | '+' | start sentinel if track 3 error report | |
| T4ERRSTA
RTID* | 6F | | None | | - |
| BootloaderID
* | 70 | Boot Loader
Mode | None | | - |
| T344EndID* | 71 | | None | | |
| T28BStartID | 72 | JIS T12
SS/ES | 0 | | |
| T38BStartID | 73 | JIS T3 SS/ES | 0 | | |
| EquipFwID | 77 | feature option setting | 0-7 | Reader firmware configuration | n
r |

| BeepOffCom ID* | 7A | Turn off Beep | '0' | | |
|-------------------|----|---------------------------|--------------|---|--------|
| SyncCheckI
D | 7B | check for track sync bits | '0' ('0'-2') | check leading & trailing
sync bits on track data (if
poorly encoded card) | |
| ErrorZoneID
* | 7C | | None | | |
| SecurityLeve IID | 7E | | | | n
r |
| WinCETestI
D* | AA | | None | | |
| PrefixID | D2 | Preamble | 0 | No Preamble, 15 char max | |
| PostfixID | D3 | Postamble | 0 | No Postamble, 15 char max | |
| AddedFieldI
D* | FA | DE Added
Field | 0 | No Added Field | - |
| SearchCmdI
D* | FB | DE Search
Cmd | 0 | No Search Command | - |
| SendCmdID* | FC | DE Send Cmd | 0 | No Send Command | - |

^{*}Unused entries in this table were left for completeness even though unused in the SecureMag reader to avoid conflicting definitions between products.

Note not all function ID are present in different hardware version of the SecureMag the last column above has some codes:

Most function ID settings that relate to the content of formatting of the track output do not work in secure mode. Exceptions to this are Preamble and Postamble in keyboard mode only.

It is currently not possible to mix security with OPOS and JPOS support.

^{&#}x27;-' feature not currently supported; exists for compatibility

^{&#}x27;s' feature available on in the RS232 serial version of the reader

^{&#}x27;u' feature available only in the USB version;

^{&#}x27;k' feature available on in the keyboard version

^{&#}x27;r' reset all does not affect this value

^{&#}x27;n' not directly settable

Appendix B Key Code Table in USB Keyboard Interface

For most characters, "Shift On" and "Without Shift" will be reverse if Caps Lock is on. Firmware needs to check current Caps Lock status before sending out data.

For Function code B1 to BA, if "Num Lock" is not set, then set it and clear it after finishing sending out code.

For Function code BB to C2, C9 to CC, if "Num Lock" is set then clear it and set it after finishing sending out code.

| Keystroke | Hex | Functional | USB KB Code |
|-----------|-------|------------|-------------|
| | Value | Code | |
| Ctrl+2 | 00 | | 1F Ctrl On |
| Ctrl+A | 01 | | 04 Ctrl On |
| Ctrl+B | 02 | | 05 Ctrl On |
| Ctrl+C | 03 | | 06 Ctrl On |
| Ctrl+D | 04 | | 07 Ctrl On |
| Ctrl+E | 05 | | 08 Ctrl On |
| Ctrl+F | 06 | | 09 Ctrl On |
| Ctrl+G | 07 | | 0A Ctrl On |
| BS | 08 | \bs | 2A |
| Tab | 09 | \tab | 2B |
| Ctrl+J | 0A | | 0D Ctrl On |
| Ctrl+K | 0B | | 0E Ctrl On |
| Ctrl+L | 0C | | 0F Ctrl On |
| Enter | 0D | \enter | 28 |
| Ctrl+N | 0E | | 11 Ctrl On |
| Ctrl+O | 0F | | 12 Ctrl On |
| Ctrl+P | 10 | | 13 Ctrl On |
| Ctrl+Q | 11 | | 14 Ctrl On |
| Ctrl+R | 12 | | 15 Ctrl On |
| Ctrl+S | 13 | | 16 Ctrl On |
| Ctrl+T | 14 | | 17 Ctrl On |
| Ctrl+U | 15 | | 18 Ctrl On |
| Ctrl+V | 16 | | 19 Ctrl On |
| Ctrl+W | 17 | | 1A Ctrl On |
| Ctrl+X | 18 | | 1B Ctrl On |
| Ctrl+Y | 19 | | 1C Ctrl On |
| Ctrl+Z | 1A | | 1D Ctrl On |
| ESC | 1B | \esc | 29 |

| Ctrl+\ | 1C | 31 Ctrl On |
|--------|----|-------------|
| Ctrl+] | 1D | 30 Ctrl On |
| Ctrl+6 | 1E | 23 Ctrl On |
| Ctrl+- | 1F | 2D Ctrl On |
| SPACE | 20 | 2C |
| ! | 21 | 1E Shift On |
| " | 22 | 34 Shift On |
| # | 23 | 20 Shift On |
| \$ | 24 | 21 Shift On |
| % | 25 | 22 Shift On |
| & | 26 | 24 Shift On |
| 1 | 27 | 34 |
| (| 28 | 26 Shift On |
|) | 29 | 27 Shift On |
| * | 2A | 25 Shift On |
| + | 2B | 2E Shift On |
| , | 2C | 36 |
| - | 2D | 2D |
| | 2E | 37 |
| / | 2F | 38 |
| 0 | 30 | 27 Shift On |
| 1 | 31 | 1E Shift On |
| 2 | 32 | 1F Shift On |
| 3 | 33 | 20 Shift On |
| 4 | 34 | 21 Shift On |
| 5 | 35 | 22 Shift On |
| 6 | 36 | 23 Shift On |
| 7 | 37 | 24 Shift On |
| 8 | 38 | 25 Shift On |
| 9 | 39 | 26 Shift On |
| : | 3A | 33 Shift On |
| • | 3B | 33 |
| < | 3C | 36 Shift On |
| = | 3D | 2E |
| > | 3E | 37 Shift On |
| ? | 3F | 38 Shift On |
| @ | 40 | 1F |
| A | 41 | 04 Shift On |
| В | 42 | 05 Shift On |
| С | 43 | 06 Shift On |
| D | 44 | 07 Shift On |

| Е | 45 | 08 Shift On |
|---|----|-------------|
| F | 46 | 09 Shift On |
| G | 47 | 0A Shift On |
| Н | 48 | 0B Shift On |
| I | 49 | 0C Shift On |
| J | 4A | 0D Shift On |
| K | 4B | 0E Shift On |
| L | 4C | 0F Shift On |
| M | 4D | 10 Shift On |
| N | 4E | 11 Shift On |
| О | 4F | 12 Shift On |
| P | 50 | 13 Shift On |
| Q | 51 | 14 Shift On |
| R | 52 | 15 Shift On |
| S | 53 | 16 Shift On |
| T | 54 | 17 Shift On |
| U | 55 | 18 Shift On |
| V | 56 | 19 Shift On |
| W | 57 | 1A Shift On |
| X | 58 | 1B Shift On |
| Y | 59 | 1C Shift On |
| Z | 5A | 1D Shift On |
| [| 5B | 2F |
| \ | 5C | 31 |
|] | 5D | 30 |
| ۸ | 5E | 23 Shift On |
| _ | 5F | 2D Shift On |
| ` | 60 | 35 |
| a | 61 | 04 |
| b | 62 | 05 |
| С | 63 | 06 |
| d | 64 | 07 |
| e | 65 | 08 |
| f | 66 | 09 |
| g | 67 | 0A |
| h | 68 | 0B |
| i | 69 | 0C |
| j | 6A | 0D |
| k | 6B | 0E |
| 1 | 6C | 0F |
| m | 6D | 10 |

| n | 6E | | 11 |
|---------------|----|--------|-------------|
| 0 | 6F | | 12 |
| p | 70 | | 13 |
| q | 71 | | 14 |
| r | 72 | | 15 |
| S | 73 | | 16 |
| t | 74 | | 17 |
| u | 75 | | 18 |
| V | 76 | | 19 |
| W | 77 | | 1A |
| X | 78 | | 1B |
| у | 79 | | 1C |
| Z | 7A | | 1D |
| { | 7B | | 2F Shift On |
| | 7C | | 31 Shift On |
| } | 7D | | 30 Shift On |
| ~ | 7E | | 35 Shift On |
| DEL | 7F | | 2A |
| F1 | 81 | \f1 | 3A |
| F2 | 82 | \f2 | 3B |
| F3 | 83 | \f3 | 3C |
| F4 | 84 | \f4 | 3D |
| F5 | 85 | \f5 | 3E |
| F6 | 86 | \f6 | 3F |
| F7 | 87 | \f7 | 40 |
| F8 | 88 | \f8 | 41 |
| F9 | 89 | \f9 | 42 |
| F10 | 8A | ∖fa | 43 |
| F11 | 8B | \fb | 44 |
| F12 | 8C | \fc | 45 |
| Home | 8D | \home | 4A |
| End | 8E | \end | 4D |
| \rightarrow | 8F | \right | 4F |
| ← | 90 | \left | 50 |
| ↑ | 91 | \up | 52 |
| <u></u> | 92 | \down | 51 |
| PgUp | 93 | \pgup | 4B |
| PgDn | 94 | \pgdn | 4E |
| Tab | 95 | \tab | 2B |
| bTab | 96 | \btab | 2B Shift On |
| 2 2 400 | | .5 | |

| Esc | 97 | \esc | 29 |
|-------------------|----|-------------|--------------------------------------|
| Enter | 98 | \enter | 28 |
| Num_Enter | 99 | \num_enter | 58 |
| <u>Delete</u> | 9A | \del | 4C |
| Insert | 9B | \ins | 49 |
| Backspace | 9C | \bs | 2A |
| SPACE | 9D | \sp | 2C |
| <u>Pause</u> | 9C | \ps | 48 |
| Ctrl+[| 9F | \ctr1 | 2F Ctrl On |
| Ctrl+] | A0 | \ctr2 | 30 Ctrl On |
| Ctrl+\ | A1 | \ctr3 | 31 Ctrl On |
| Left_Ctrl_Break | A2 | \l_ctrl_bk | Clear Ctrl Flag |
| Left_Ctrl_Make | A3 | \l_ctrl_mk | Set Ctrl Flag for following char(s) |
| Left_Shift_Break | A4 | \l_shift_bk | Clear Shift Flag |
| Left_Shift_Make | A5 | \l_shift_mk | Set Shift Flag for following |
| | | | char(s) |
| Left_Windows | A6 | \l_windows | E3 (left GUI) |
| Left_Alt_Break | A7 | \l_alt_bk | Clear Alt Flag |
| Left_Alt_Make | A8 | \l_alt_mk | Set Alt Flag for following char(s) |
| Right_Ctrl_Break | A9 | \r_ctrl_bk | Clear Ctrl Flag |
| Right_Ctrl_Make | AA | \r_ctrl_mk | Set Ctrl Flag for following char(s) |
| Right_Shift_Break | AB | \r_shift_bk | Clear Shift Flag |
| Right_Shift_Make | AC | \r_shift_mk | Set Shift Flag for following char(s) |
| Right Windows | AD | \r windows | E7 (right GUI) |
| Right Alt Break | AE | \r alt bk | Clear Alt Flag |
| Right_Alt_Make | AF | \r alt mk | Set Alt Flag for following char(s) |
| Num Lock | B0 | \num lock | 53 |
| Num 0 | B1 | \num0 | 62 Num Lock On |
| Num 1 | B2 | \num1 | 59 Num Lock On |
| Num 2 | B3 | \num2 | 5A Num Lock On |
| Num 3 | B4 | \num3 | 5B Num Lock On |
| Num 4 | B5 | \num4 | 5C Num Lock On |
| Num_5 | B6 | \num5 | 5D Num Lock On |
| Num 6 | B7 | \num6 | 5E Num Lock On |
| Num 7 | B8 | \num7 | 5F Num Lock On |
| Num 8 | B9 | \num8 | 60 Num Lock On |
| Num 9 | BA | \num9 | 61 Num Lock On |
| Num Home | BB | \num home | 5F |
| Num_PageUp | BC | \num_pgup | 61 |
| Trum_r agcop | DC | mum_pgup | V1 |

| Num_PageDown | BD | \num_pgdn | 5B |
|----------------|----|------------|----------------|
| Num_End | BE | \num_end | 59 |
| Num_↑ | BF | \num_up | 60 |
| Num_→ | C0 | \num_right | 5E |
| Num_↓ | C1 | \num_down | 5A |
| Num_← | C2 | \num_left | 5C |
| Print_Scrn | C3 | \prt_sc | 46 |
| System_Request | C4 | \sysrq | 9A |
| Scroll_Lock | C5 | \scroll | 47 |
| Pause | C6 | \menu | 76 |
| Break | C7 | \break | |
| Caps_Lock | C8 | \caps_lock | 39 |
| Num_/ | C9 | \num_/ | 54 |
| Num_* | CA | \num_* | 55 |
| Num | СВ | \num | 56 |
| Num_+ | CC | \num_+ | 57 |
| Num | CD | \num | 63 Num Lock On |
| Num_DEL | CE | \num_del | 63 |
| Num_INS | CF | \num_ins | 62 |
| Delay_100ms | D0 | \delay | Delay 100 ms |

Table of Ctrl or Alt output for non printable characters

| ASCII Code | Control Code | Alt Code |
|--------------|--------------|----------|
| SendOptionID | Bit 3: 0 | Bit 3: 1 |
| 00: | Ctrl-2 | Alt-000 |
| 01: | Ctrl-A | Alt-001 |
| 02: | Ctrl-B | Alt-002 |
| 03: | Ctrl-C | Alt-003 |
| 04: | Ctrl-D | Alt-004 |
| 05: | Ctrl-E | Alt-005 |
| 06: | Ctrl-F | Alt-006 |
| 07: | Ctrl-G | Alt-007 |
| 08: | BS | Alt-008 |
| 09: | Tab | Alt-009 |
| 0A: | Ctrl-J | Alt-010 |
| 0B: | Ctrl-K | Alt-011 |
| 0C: | Ctrl-L | Alt-012 |
| 0D: | Enter | Alt-013 |
| 0E: | Ctrl-N | Alt-014 |
| 0F: | Ctrl-O | Alt-015 |
| 10: | Ctrl-P | Alt-016 |
| | | |

| 11: | Ctrl-Q | Alt-017 |
|-----|--------|---------|
| 12: | Ctrl-R | Alt-018 |
| 13: | Ctrl-S | Alt-019 |
| 14: | Ctrl-T | Alt-020 |
| 15: | Ctrl-U | Alt-021 |
| 16: | Ctrl-V | Alt-022 |
| 17: | Ctrl-W | Alt-023 |
| 18: | Ctrl-X | Alt-024 |
| 19: | Ctrl-Y | Alt-025 |
| 1A: | Ctrl-Z | Alt-026 |
| 1B: | ESC | Alt-027 |
| 1C: | Ctrl-\ | Alt-028 |
| 1D: | Ctrl-] | Alt-029 |
| 1E: | Ctrl-6 | Alt-030 |
| 1F: | Ctrl | Alt-031 |
| | | |

Appendix C Default Setting Table

Default Setting Table

| MSR Reading | Enable |
|----------------------------|---------------------------|
| Decoding Method | Both Swiping Direction |
| | Decode mode |
| Track Separator Settings | CR |
| Terminator Settings | CR |
| Preamble Settings | None |
| Postamble Settings | None |
| Track Selected Settings | Any Track |
| Sentinel and T2 Account No | Send Sentinels and all T2 |
| | data |
| Data Edit Setting | Disabled |
| Track Prefix | None |
| Track Suffix | None |

Appendix D Magnetic Stripe Standard Formats

ISO Credit Card Format

ISO stands for International Standards Organization

Track 1

| Field ID | Contents | Length |
|-----------|-----------------------------|----------|
| Character | | |
| a | Start Sentinel | 1 |
| b | Format Code "B" | 1 |
| c | Account Number | 12 or 19 |
| d | Separator "^" | 1 |
| e | Cardholder Name | variable |
| f | Separator "^" | 1 |
| g | Expiration date 4 | |
| h | Optional Discretionary data | variable |
| i | End Sentinel | 1 |
| j | Linear Redundancy Check | 1 |
| | (LRC) Character | |

Track 2

| a | Start Sentinel | 1 |
|---|-----------------------------|----------|
| b | Account Number | 12 or 19 |
| c | Separator "=" | 1 |
| d | Expiration date "YYMM" | 4 |
| e | Optional discretionary data | variable |
| f | End Sentinel | 1 |
| g | Linear Redundancy Check | 1 |
| | (LRC) Character | |

AAMVA Driver's License Format

Track 1

| a | Start Sentinel | 1 | |
|---|-------------------------|----|--|
| b | State or Province | 2 | |
| c | City | 13 | |
| d | Name | 35 | |
| e | Address | 29 | |
| f | End Sentinel | 1 | |
| g | Linear Redundancy Check | 1 | |
| | (LRC) Character | | |

Track 2

| a | Start Sentinel | 1 |
|---|---------------------------|----|
| b | ANSI User Code | 1 |
| c | ANSI User ID | 5 |
| d | Jurisdiction ID/DL | 14 |
| e | Expiration date | 4 |
| f | Birth Date | 8 |
| g | Remainder of Jurisdiction | |
| | ID/DL | 5 |
| h | End Sentinel | 1 |
| Ι | Linear Redundancy Check | 1 |
| | (LRC) Character | |

Track 3

| a | Start Sentinel | 1 |
|---|--------------------|----|
| b | Template Version # | 1 |
| c | Security Version # | 1 |
| d | Postal Code | 11 |
| e | Class | 2 |
| f | Restrictions | 10 |
| g | Endorsements | 4 |
| h | Sex | 1 |
| I | Height | 3 |
| j | Weight | 3 |
| k | Hair Color | 3 |
| 1 | Eye Color | 3 |
| m | ID# | 10 |
| n | Reserved Space | 16 |
| 0 | Error Correction | 6 |
| p | Security | 5 |
| q | End Sentinel | 1 |

| r | Linear Redundancy Check | 1 |
|---|-------------------------|---|
| | (LRC) Character | |

Appendix E Other Mode Card Data Output

There is an optional data output format supported by SecureHead in order to be compatible with specific software requirement.

<01h> <01h> <1Ah> <02h> <00h> <Left 8 bytes Device Serial Number> <6 Byte Random data> <30h> <31h> <264 bytes of Sampling data>.

Appendix F Guide to Encrypting and Decrypting Data

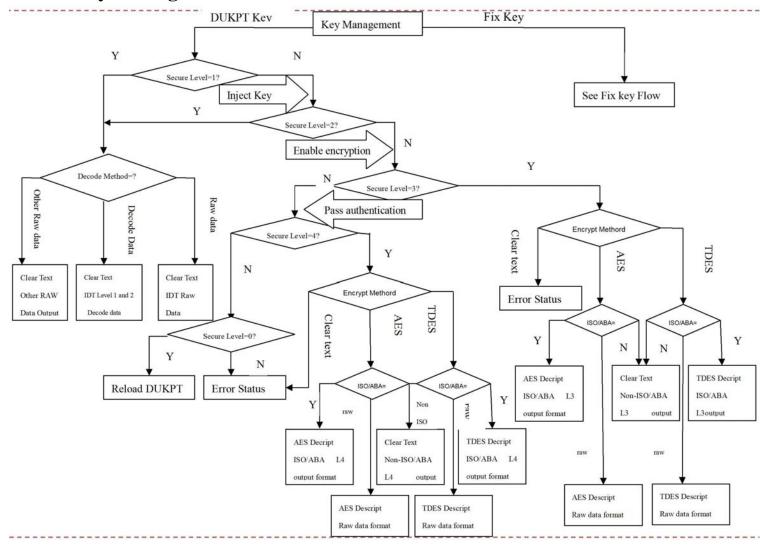
The encryption method used by SecureHead is called Cipher-block Chaining (CBC). With this method, each block of data is XOR'ed with the previous data block before being encrypted. The encryption of each block depends on all the previous blocks. As a result, each encrypted data block would need to be decrypted sequentially.

To encrypt the data, first generate an 8-byte random initialization vector which is XOR'ed with the first data block before it is encrypted. Then the data is encrypted with the device key using TDES algorithm. The result is again XOR'ed with the next 8-byte data block before it is encrypted. The process repeats until all the data blocks have been encrypted.

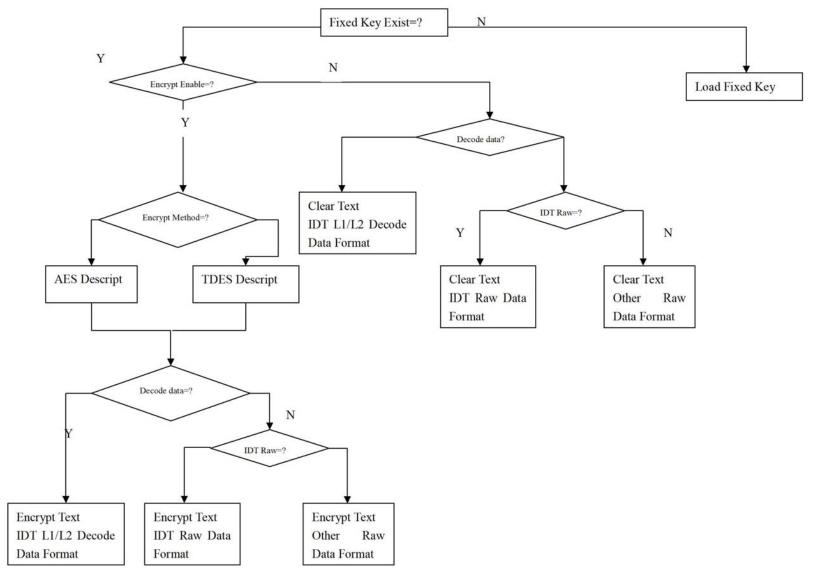
The host can decrypt the cipher text from the beginning of the block when the data is received. However, it must keep track of both the encrypted and clear text data. Or alternatively, the data can be decrypted backward form that last data block to the first, so that the decrypted data can replace the original data as the decryption is in process.

To decrypt the data using reverse method, first decrypt the last 8-byte of data using TDES decryption. Then perform an XOR operation with result and the preceding data block to get the last data block in clear text. Continue to decrypt the next previous block with the same method till it reaches the first block. For the first data block, the XOR operation can be skipped, since it is XOR'ing with 00h bytes.

Appendix G Key Management Flow Chart



Copyright © 2010, International Technologies & Systems Corporation. All rights reserved.



Copyright © 2010, International Technologies & Systems Corporation. All rights reserved.

Appendix H Example of Decoded Data Decryption

Key for all examples is 0123456789ABCDEFFEDCBA9876543210

Security Level 3 Decryption - Original Encryption Format

Example of decryption of a three track ABA card with the original encryption format. SecureHead Reader with default settings

Original encryption structure (if your structure starts original encryption format (this can be recognized because the high bit of the fourth byte underlined (00) is 0.

STX, Length (LSB, MSB), card type, track status, length track 1, length track 2, length track 3 02 7D01 00 3F 48 23 6B

The above broken down and interpreted

02—STX character

7D—low byte of total length

01—high byte of total length

00—card type byte (interpretation old format ABA card)

3F—3 tracks of data all good

48—length of track 1

23—length of track 2

6B—length of track 3

Track 1 data masked (length 0x48)

Track 2 data in hex masked (length 0x23)

3B343236362A2A2A2A2A2A2A2A3939393D2A2A2A2A2A2A2A2A2A2A2A2A2A2A2A2A2A2A3F2A

Track 3 data unencrypted (length 0x6B)

Track 1 & 2 encrypted length 0x48+0x23 rounded up to 8 bytes =0x6B -> 0x70 (112 decimal) 863E9E3DA28E455B28F7736B77E47A64EDDA3BF03A06E44F31D1818C0BCD7A35 3FB1AD70EFD30FFC3DA08A4FBC9372E57E8B40848BAEAA3FE724B3550E2F4B22 3E6BF264BEAE9E39142B648CDB51FB8DAF8EA5B63913D29419B67582FCCCE9B3 72660F03668CC453216D9449C6B67EF3

Track 1 hashed 3418AC88F65E1DB7ED4D10973F99DFC8463FF6DF

Track 2 hashed 113B6226C4898A9D355057ECAF11A5598F02CA31

KSN 62994901190000000001

LRC, checksum and ETX 39 9F 03

Masked Data:

Track 1 data masked in ASCII:

%*4266******9999^BUSH JR/GEORGE W.MR^*****************************

Track 2 data masked in ASCII:

:4266********9999=************

Track 3 data unencrypted in ASCII:

Key Value: F8 2A 7A 0D 7C 67 46 F1 96 18 9A FB 54 2C 65 A3

KSN: 62 99 49 01 19 00 00 00 00 01

Decrypted Data in ASCII:

%B4266841088889999^BUSH JR/GEORGE

 $W.MR^{0}80910110000110000000046000000?!;4266841088889999=080910110000046?0;33333333376767607077767676333333337676760707777676\\763333333337676760707?2$

Decrypted Data in Hex:

==_

Security Level 4 Decryption - Original Encryption Format

Masked Data:

Track 1: %*4266*******9999^BUSH JR/GEORGE

W.MR^****************************

Track 2: ;4266*******9999=**************

Track 3:

Key Value: 8A 92 F6 74 00 BF 25 2E 57 9A A9 01 FF 27 48 41

KSN: 62 99 49 01 19 00 00 00 00 04

Session ID: AA AA AA AA AA AA AA

Decrypted Data in ASCII:

%B4266841088889999^BUSH JR/GEORGE

Decrypted Data in Hex:

Security Level 3 Decryption - Enhanced Encryption Format

Example of decryption of a three track ABA card with the enhanced encryption format. SecureHead Reader with default settings except enhanced encryption structure format.

Enhanced encryption Format (this can be recognized because the high bit of the fourth byte underlined (80) is 1.

STX, Length(LSB, MSB), card type, track status, length track 1, length track 2, length track 3 02 9801 80 3F 48-23-6B 03BF

The above broken down and interpreted

- 02—STX character
- 98—low byte of total length
- 01—high byte of total length
- 80—card type byte (interpretation new format ABA card)
- 3F—3 tracks of data all good
- 48—length of track 1
- 23—length of track 2
- 6B—length of track 3
- 03—tracks 1 and 2 have masked/clear data
- BF—bit 7=1—KSN included
- Bit 6=0—no Session ID included so not level 4 encryption
- Bit 5=1—track 3 hash data present
- Bit 4=1—track 2 hash data present
- Bit 3-1—track 1 hash data present
- Bit 2=1—track 3 encrypted data present
- Bit 1=1—track 2 encrypted data present
- Bit 0=1—track 1 encrypted data present

Track 1 data masked (length 0x48)

Track 1 masked data in ASCII

%*4266******9999^BUSH JR/GEORGE W.MR^************************

Track2 masked data in ASCII ;4266******999=************

In this example there is no Track 3 data either clear or masked (encrypted and hashed data is below)

Track 1 encrypted length 0x48 rounded up to 8 bytes = 0x48 (72 decimal)
DA7F2A52BD3F6DD8B96C50FC39C7E6AF22F06ED1F033BE0FB23D6BD33DC5A1F8
08512F7AE18D47A60CC3F4559B1B093563BE7E07459072ABF8FAAB5338C6CC88
15FF87797AE3A7BE

Track 2 encrypted length 0x32 rounded up to 8 bytes =0x38 (56 decimal)
AB3B10A3FBC230FBFB941FAC9E82649981AE79F2632156E775A06AEDAFAF6F0A
184318C5209E55AD

Track 3 encrypted length 0x6B rounded up to 8 bytes =0x70 (64 decimal) 44A9CCF6A78AC240F791B63284E15B4019102BA6C505814B585816CA3C2D2F42 A99B1B9773EF1B116E005B7CD8681860D174E6AD316A0ECDBC687115FC89360A EE7E430140A7B791589CCAADB6D6872B78433C3A25DA9DDAE83F12FEFAB530CE 405B701131D2FBAAD970248A45600093

Track 1 data hashed length 20 bytes 3418AC88F65E1DB7ED4D10973F99DFC8463FF6DF

Track 2 data hashed length 20 bytes 113B6226C4898A9D355057ECAF11A5598F02CA31

Track 3 data hashed length 20 bytes 688861C157C1CE2E0F72CE0F3BB598A614EAABB1

KSN length 10 bytes 6299490119000000002

LCR, check sum and ETX 06E203

Clear/Masked Data in ASCII:

Key Value: 1A 99 4C 3E 09 D9 AC EF 3E A9 BD 43 81 EF A3 34

KSN: 62 99 49 01 19 00 00 00 00 02

Decrypted Data: Track 1 decrypted

%B4266841088889999^BUSH JR/GEORGE W.MR^0809101100001100000000046000000?!

Track 2 decrypted

;4266841088889999=080910110000046?0

Track 3 decrypted

Security Level 4 decryption—Enhanced Encryption Format

Clear/Masked Data:

Key Value: 89 52 50 33 61 75 51 5C 41 20 CF 45 F4 1A BF 1C

KSN: 62 99 49 01 19 00 00 00 00 03

Session ID: AA AA AA AA AA AA AA

Decrypted Data in ASCII:

%B4266841088889999^BUSH JR/GEORGE W.MR^0809101100001100000000046000000?!

;4266841088889999=080910110000046?0

Decrypted Data in Hex

Appendix I Example of IDTECH Raw Data Decryption

Original Raw Data Forward Direction:

01D67C81020408102D4481020408102042890A350854A2FB3EE4BA3D4065B67A9C391F582A42 B99A858A90AF60852B14AA628A0D

028FC210842C18421084030092040B51581F24B56074404811160D

Original Raw Data Backward Direction:

01A28CAA51A9420DEA12A342B33A84A835F13872BCDB4C0578BA4EF9BE8A542158A122840 81020408102456810204081027CD60D

02D11024045C0D5A49F03515A0409201804210843068421087E20D

Note:

- 1. There is track number before each track. Track 1 is 01, Track 2 is 02, Track 3 is 03.
- 2. There is track separator after each track: 0D

Example of decryption of a two track ABA card with the original encryption format. For both Fix & DUKPT key management.

SecureHead Reader with default settings

Key for all examples is 0123456789ABCDEFFEDCBA9876543210

Original Encryption Format

original encryption format (this can be recognized because the high bit of the fourth byte underlined (00) is 0.

028700041B331A0027D2E435CEE303F007E977B598B7E3C57C76F4445E309F6916C0321A0F915 B6E490813498839049FE5204762327C3C758C5BF82542DEEDD8D6AF88019149A702FF2D43BD 4AD60031FA450720B00D7808E15F3D5B29AE712C64A1212E9AF6F483BD40798A9FF2DDE77D 046620B55BCE94A4D5534CF57E7E07629949011A000000001871D03

STX, Length (LSB, MSB), card type, track status, length track 1, length track 2, length track 3 $02\,8700\,04\,1B\,33\,1A\,00$

Track 1 & 2 encrypted length 0x33+0x1A rounded up to 8 bytes =0x4D -> 0x50 (80 decimal) 27D2E435CEE303F007E977B598B7E3C57C76F4445E309F6916C0321A0F915B6E4908134988390 49FE5204762327C3C758C5BF82542DEEDD8D6AF88019149A702FF2D43BD4AD60031FA45072 0B00D7808

Track 1 hashed E15F3D5B29AE712C64A1212E9AF6F483BD40798A

Track 2 hashed 9FF2DDE77D046620B55BCE94A4D5534CF57E7E07

KSN 629949011A0000000001

LRC, checksum and ETX 87 1D 03

Key Value: 8A 60 A3 EB 80 87 63 52 B8 F5 05 CD A8 3C 33 70

KSN: 62 99 49 01 1A 00 00 00 00 01

Decrypted Raw Data:

01D67C81020408102D4481020408102042890A350854A2FB3EE4BA3D4065B67A9C391F582A42 B99A858A90AF60852B14AA628A

028FC210842C18421084030092040B51581F24B5607440481116

Security Level 4 Original Encryption Format

028F00041B331A0070756B86C0B670DAAA78EEA454F5A7BAFB5CDA91BA9A5B62BB49F67C D21484D3138DB3468C80F3468688AE61E3FB25FEEB630B81717CC405F8A73430FCAFEF98C4 CEDE76AB7AAC0D9090E2B25F7E77F7888306B57CB67A9BE15F3D5B29AE712C64A1212E9AF 6F483BD40798A9FF2DDE77D046620B55BCE94A4D5534CF57E7E07629949011A0000000002DD 5D03

Key Value: 06 A9 B3 23 2A 69 B4 57 61 76 5E C3 CB A3 33 37

KSN: 62 99 49 01 1A 00 00 00 00 02

Session ID: AA AA AA AA AA AA AA

Decrypted Data:

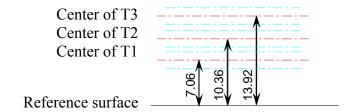
01D67C81020408102D4481020408102042890A350854A2FB3EE4BA3D4065B67A9C391F582A42 B99A858A90AF60852B14AA628A

028FC210842C18421084030092040B51581F24B5607440481116

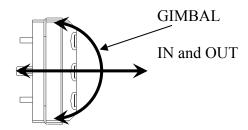
Appendix J Magnetic Heads Mechanical Design Guidelines

This installation guide is specifically to be used when installing ID TECH's magnetic spring heads.

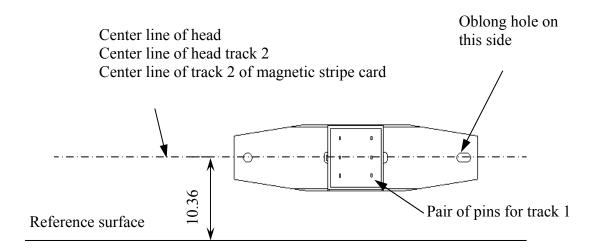
1. ISO 7810 and ISO 7811 standards define the specification for all "standard" magnetic stripe cards. The location of each magnetic track's centerline is shown in below figure (Note: the reference surface for the card is the edge of the card; and it is the surface the card rides on when referring to the magnetic head).



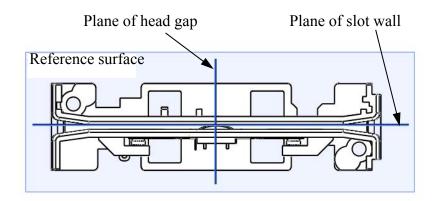
2. The head mounting should allow the head to follow the magnetic stripe on the card. In other words, the magnetic head needs to have the freedom to gimbal and move in/out to remain in contact with the surface of the card, after head is assembled to the rail. The movements are shown in below figure should be considered.



3. The head has to be mounted in relation to the reference surface on which the card slides so that the magnetic tracks of the head are positioned at the same distance from the reference (bottom of slot) as the magnetic tracks on the card (refer to dimensions in #1 above). A typical ID TECH magnetic head with 'spring' is shown below. The mounting holes in the spring are used for mounting the head and positioning the track locations. (Note: the oblong hole in the spring must be oriented as shown in the drawing to locate tracks 1 through 3 properly)



- 4. The card thickness must be considered when designing the rail and head mounting. The head gap (located on the crown of the head) must be positioned so that it has a minimum of 0.010 inches (0.25mm) movement when a minimum card thickness is swiped, any less movement could result in unreliable reading. Or put another way: the distance between the crown of the head and the opposing slot wall should be only a fraction of the minimum card thickness that will slide through the reader, so the magnetic head always exerts pressure on the card. The pressure allows for proper contact of the head to stripe especially at high speeds.
- 5. Standard card thickness is 0.76mm±10%, if only standard cards are to be used, the rule should be the Apex (crown of head) of the head should be a maximum of 0.25mm from opposing card slot wall. If a thinner or thicker than standard card is used, the distance the head is positioned from the opposing wall needs to be adjusted (this will require a unique rail design with either wider or narrower card slot width).
 - The minimum slot width should be maximum card thickness plus $0.15\sim0.30$ mm. The suggested minimum slot width is $1.03^{+0.08}_{-0}$ mm when a standard card is used.
- 6. The design should ensure there is no excessive force or deformation of head spring during the assembly of head to the rail or after head is assembled to prevent permanent deformation of the head spring. The head spring must be mounted so that it is free to gimbal about the spring holes.
- 7. The bottom of slot and the slot walls should not have any discontinuities and have to be flat (no deformation is allowed). The portion of the slot wall, about 10mm on each side of the magnetic head's crown, should not have draft and must be perpendicular to the bottom of slot (reference surface). The slot width in lead-in and lead-out area shall be greater and must have gradual transition with no edges, or angles to interfere with the smooth swiping of a card.



- 8. Depending on the requirement of swipe life cycles, a suitable material for the rail shall be decided. If the life of the reader is to be greater than 50,000 passes, the bottom of slot must embed a metal wear plate (stainless steel is the metal of preference to avoid corrosion), or the plastic material used for the slot needs to be significantly harder than the card material to ensure adequate rail life.
- 9. The back side (pin side) of magnetic head shall have enough reserved space to prevent interference with other parts during swiping of maximum thickness cards. A minimum of 1.25~1.52mm spacing behind the head is required to allow for proper gimbal and head movement during card swiping. The head opening in the rail must allow room for maximum gimbal action.
- 10. The length, width and height of rail's slot will affect the stability of reading performance.
 - a. The length of the slot to be maximum permitted by dimensional constraints (if possible it should be 2 times the length of the card).
 - b. The slot width to be approx. 0.20 mm bigger than the maximum thickness card that will be swiped through the slot.
 - c. The height of the slot should be as big as the dimensional constraints allow, but shall not extend over the embossing area of the card unless there is a provision (recess) in the rail wall design to allow for such embossing.
- 11. ID TECH can provide samples of a rail and magnetic head for design reference. Order these through your local sales representative using the following part numbers:

 $90mm\ rail\ 80006248-001\ and$

Standard wing spring head 80027236-001